OPTIKA®
BALANCES
ITALY

INSTRUCTION MANUAL

Models
SMG Series
AG Series

v 1.0 2019

CE

INDEX

WARNING:

Please read carefully following instructions for installation and use before starting your work with a new balance. A use of the instrument different from the one mentioned in this manual does not grant product safety anymore.

1 Positioning the instrument

1.1 Preface

Balances with resolutions 0.1mg and 0.01mg are instruments of high sensitivity and precision. To achieve reliable and accurate results it is fundamental to install the instrument in a suitable environment to meet the requirements necessary to ensure its proper functioning.

1.2 Place recommended to install the instrument

Choose of the correct placement of the instrument is fundamental to ensure optimal and precise operations.

For optimum weighing it is necessary to respect the following criteria:

- TYPE OF ENVIRONMENT

- Place the balance in a corner of the room to minimize vibrations.
- Place the balance in a secluded location: not put it near doors to prevent air drafts.
- Avoid places with many persons: every person who is close generates a draft of air.
- Protect the balance from an air conditioner or ventilation fans and other electronic devices with fans (eg. Computer or other laboratory instruments).
- Keep the room temperature as constant as possible, at a value between 15 and 30 ° C. You must use a conditioner (but leave the speed of the fan to a minimum to avoid eccesive air drafts).
- Keep the humidity where balance is used as constant as possible, it should be between 40% and 65% of moisture.
- Place the balance away from heat sources, eg heaters, light bulbs (use tubular lamps), windows (the warmth of the sun's rays can filter out the window and may affect the weighing result).

- TYPE TABLE

- The table must be **stable**: must not sag during lean of the instrument (eg. Laboratory bench or marble / granite counter top).
- Must be as **anti-magnetic** and **anti-static** as possible.
- Must be **reserved** to the balance.
- Place the balance as close as possible to the table legs because there are less **vibrations** rathern than in the middle of the table.

2 Recommendations for a correct use of the instrument

2.1 Preface

To obtain accurate and repeatable weighing pay attention to the following.

2.2 First power on

- **THE FIRST TIME THAT YOU CONNECT THE BALANCE TO THE MAINS, BEFORE USE, WAIT AT LEAST 12 HOURS TO ENSURE THE WARM-UP OF THE INSTRUMENT.**
- For a correct use of the instrument never disconnect the balance from the mains. If you want to turn it off, use the ON / OFF button to put it in **Stand-by** (in this way it is not necessary to wait each time the warm up time).

2.3 Using the Balance

- **Level the balance**. It is fundamental always to level properly the instrument: regularly check that the air bubble is at the center of the level. Help with **block-feet** to always ensure the correct leveling of the balance.
- Load the sample to weigh always in the **center of the plate** to avoid possible errors.
- Open the glass doors of the **cabinet** as less as possible and use the **tweezers** to load/unload the samples to be weighed.
- Pay attention to possible **Static charges** that may be generated due to containers with materials of low electrical conductivity or due to dry air with less than 40% moisture. Electrostatic charges can alter the results of the weighing. It is recommended to use the **Ionizer Mod. Ion-A15** to eliminate static charges present on any substances to be weighed or that have accumulated on the instrument.

  - Because of static charges the results of weighing are always different, the balance **is not repeatable**.

- Pay attention to **dynamic push**: a big **temperature** difference between the sample to be weighed and the weighing chamber creates air drafts along the sample. A colder object appears heavier while a warmer object lighter, this effect is reduced when it is reached the thermal equilibrium between sample and weighing chamber.

- With the dynamic push you will get results that **move in one direction** depending on whether the material is colder or warmer.

- Pay attention to substances that can **Evaporate** (alcohol) or **Absorb humidity** (silicon gel). Because of these types of materials weight may vary **constantly in one direction.**
- Be careful to **Magnetic** materials: magnetic objects will attract each other, the force that results are wrongly interpreted as a load.

- With magnetic materials the weighing results are hardly repeatable, the indication remains stable but weighing result provides different results.

2.4 Care and cleaning of the balance

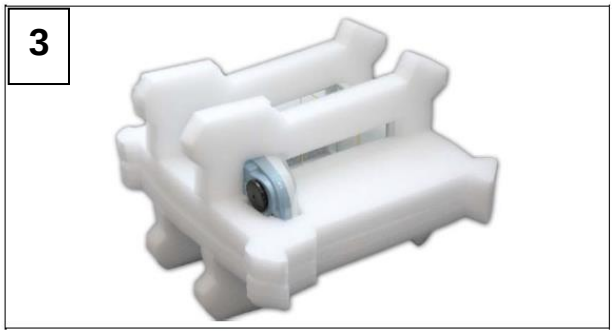
- Before **cleaning**, remove all removable parts (eg. Plate, underplate).
- To clean the weighing chamber, the plate, the glasses and the other parts please use an **antistatic** liquid (do not use cloths that can leave fragments).

3 Unpacking / Packing

1

2

3



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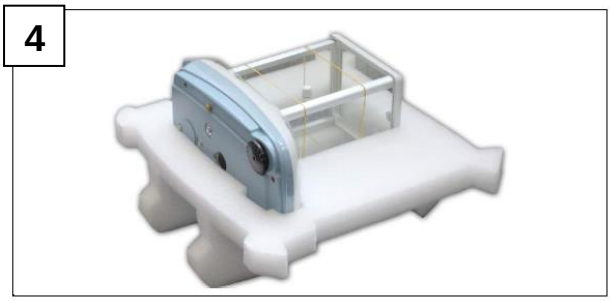


- After opening the box from upper side you can find accessories box containing: User manual, Weighing Pan, Support Pan, Antiventilation Ring, Power Supply.

<u>Scales with resolution 0,01mg on the Support Pan and the Weighing Pan is in ONE piece.</u>

Operate on a flat surface so that removal of protection foam is easier.

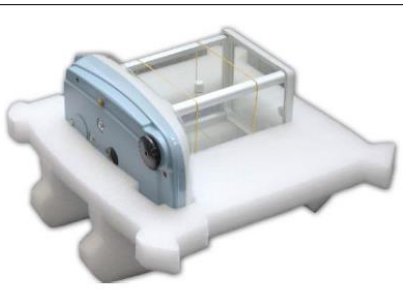
Keep all packing parts in case of balance return.

Always use original packing in case of balance return to assistance centre to avoid damages to the instrument. Please note following procedures.

Before re-packing, remove all movable objects and put them in the accessories box.

- Following this sequence, re-pack the balance inside its own box:

1



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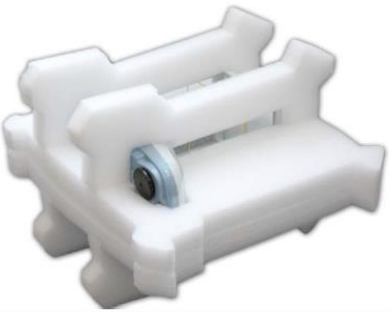
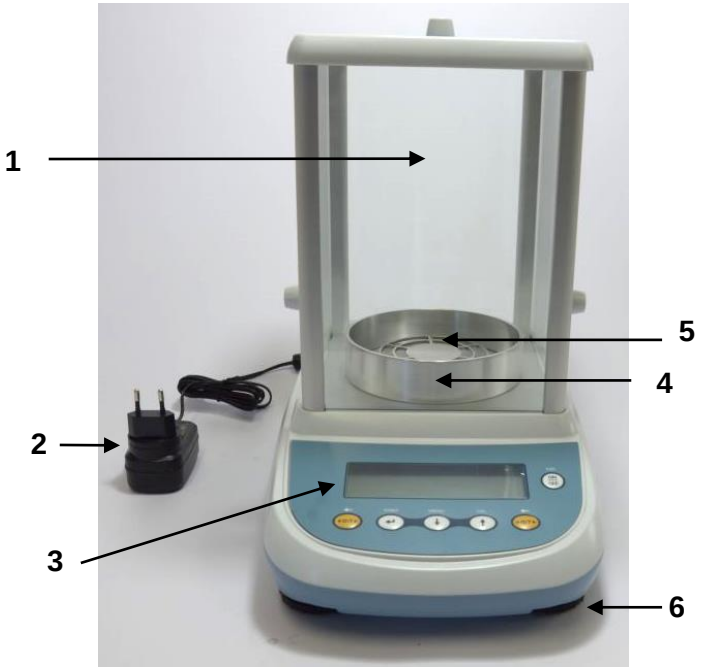


3

4

4 Balance Overview

4.1 Front Balance view



1 Draft windshield

2 Balance Power Supply

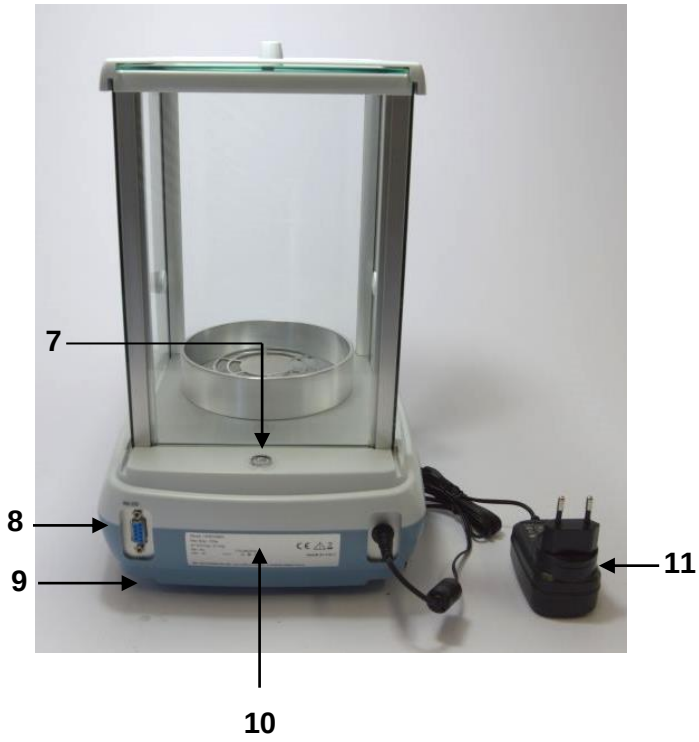
3 Master with Function keys and LCD Display

4 Antiventilation Ring

5 Weighing Pan

6 Adjustable Front Feet

4.2 Rear Balance view



7 Level bubble

8 Connector 9 poles (pin) female for interface RS232 for printer PC

9 Rear Fixed Foot

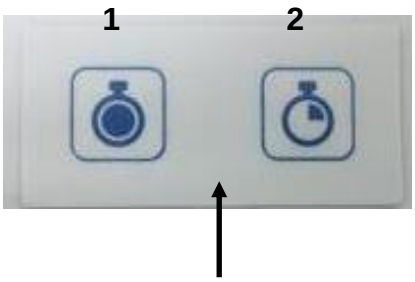
10 Label with Balance Model and serial number

11 Balance Power Supply

4.3 Ioniser (only for models -ION)

Using the ioniser:

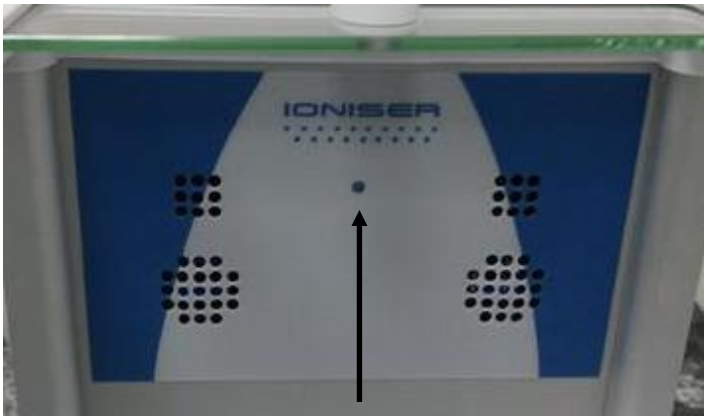
Keys descriptions.



1 Activation button ioniser in continuous mode. (Auto power off after 8 hours of operation)

2 Activation button ioniser in timed mode. (Operation for 2 minutes)

To switch from one function or to turn off the device, press either one of the two keys.



Green LED: powered ioniser.

Solid red LED: ioniser activated in continuous mode.

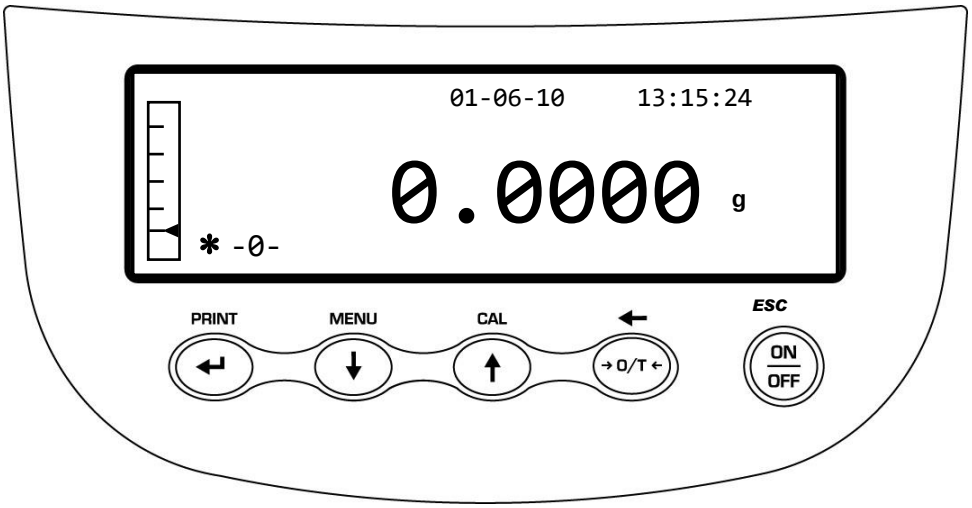
Flashing red LED: ioniser activated in time.

The ionizer is mounted in place of the rear glass as in the photo.

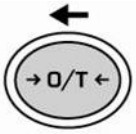
Technical data Ioniser

Distance “sample ion source”	c. 5 - 40 cm
Ozone concentration	0 ~ 0.05 ppm (2cm from ion source)
Ambient conditions	0 – 50°C, 20 ~ 80% air humidity (non-condensing)
AC adapter (primary)	AC 100-240V, 50/60Hz
Rated electric power supply	DC 12V, 500mA
Pollution degree	2
Overvoltage category	Category II
Altitude	Up to 2000m
Installation site	Device may only be used indoors

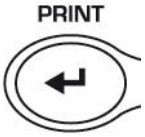
5 Keyboard and display



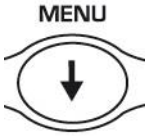
Standby (OFF) or operating (ON) button or ESC



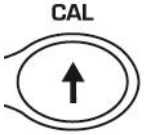
TARE and zeroing button



Selection CONFIRM or SEND data to the printer button



Button for accessing the MENU to set the balance's parameters

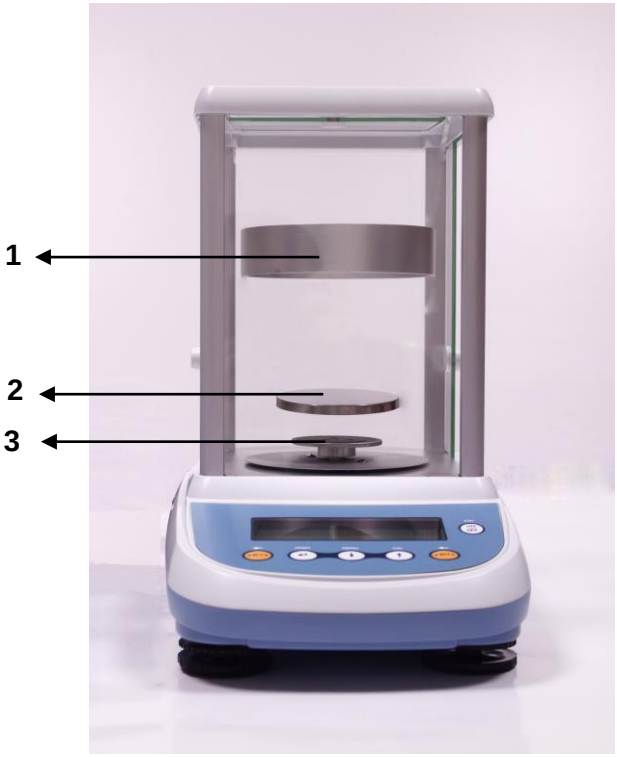


Balance CALIBRATION button

*	Stability indicator
O	Zero indicator
%	Percent weight
PC	Piece counting
	Battery indicator
	Data insertion mode
H	Upper threshold
L	Lower threshold
DS	Density measurement
ct,	Unit of measurement

6 Operating

6.1 Components location



- As a first step place **Pan Support (3)** on balance cone

- Lay **Weighing Pan (2)** on pan support and check the pan is placed properly.

- Put **Antiventilation ring (1)**

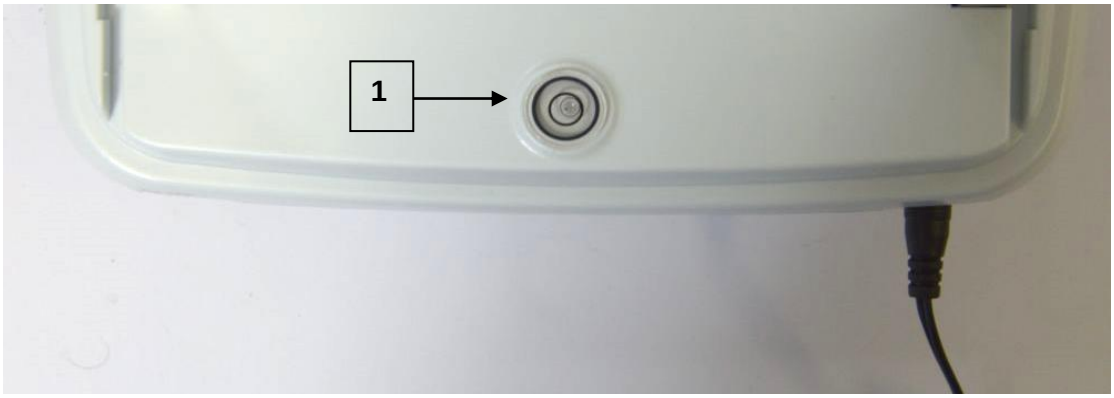
- Insert power supply connector in DC plug placed on the back of the balance.

- Use ONLY power supply provided with the balance.

Scales with resolution 0,01mg on the Support Pan and the Weighing Pan is in ONE piece.

6.2 Balance levelling

- Level the balance with level bubble, adjusting the Front Feet (2) until the air Bubble is placed at the centre of the indicator (1).



- **Adjust** the balance according to the level bubble:

Lift the balance → rotate front feet clockwise

Lower the balance → rotate feet anticlockwise

- **Once level bubble is properly placed using Adjusting Rear Feet** (**2**), **lock them screwing the Disk Foot-Locking** (**3**)

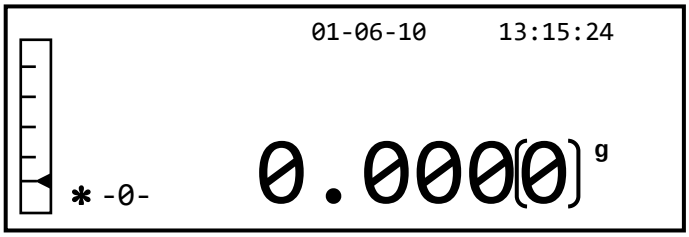
7 Weighing

After connecting the balance to power supply, an autodiagnosis of electronic circuits is automatically effected, ending with stand by indication

Balance Warm-up: Wait 8 hours from switch on for warm up

It is suggested to never disconnect the balance from power socket and use ON/OFF key to put the instrument in standby mode until end of work.

From **"STAND BY"** mode: to bring the balance back to working conditions, press **ON/OFF** key**.**



It is recommended not to drop heavy objects on balance pan, to avoid damage of the instrument.

Electronic balance effects mass measurings using gravity (g). Differences in geographical areas e in altitude change gravity acceleration (g).
Therefore, to get precise measurings, balance has to be adjusted to environmental conditions. This adjusment is accomplished through calibration function.

It is needed to calibrate the balance every time it is moved to another place.

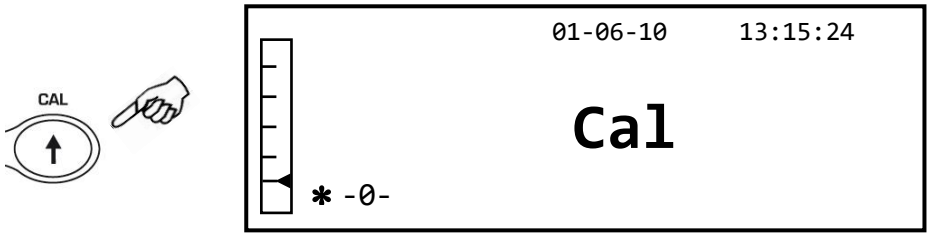
8 Calibration

The electronic balance carries out mass measurements using gravity (g). Differences in geographical regions and altitudes vary the gravitational acceleration (g).
The balance must therefore be adapted to environmental conditions to obtain accurate measurements. This regulation is carried out through the calibration function.

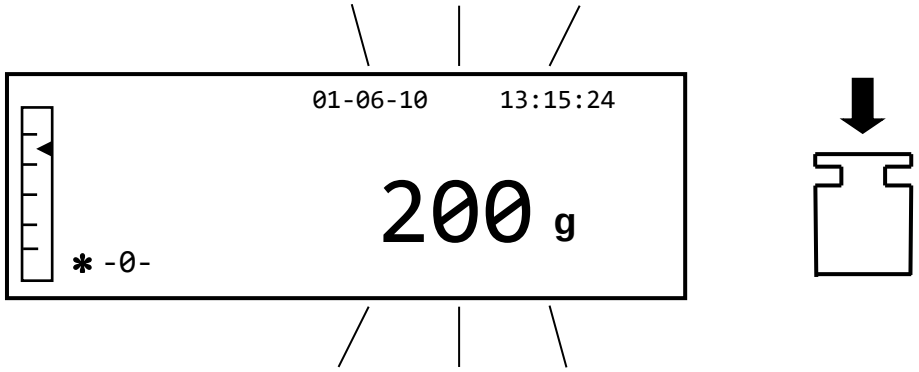
8.1 Balances with external calibration

The calibration is carried out through the CAL button.

1. Press the **CAL** button with the plate unloaded; the word CAL will be displayed.

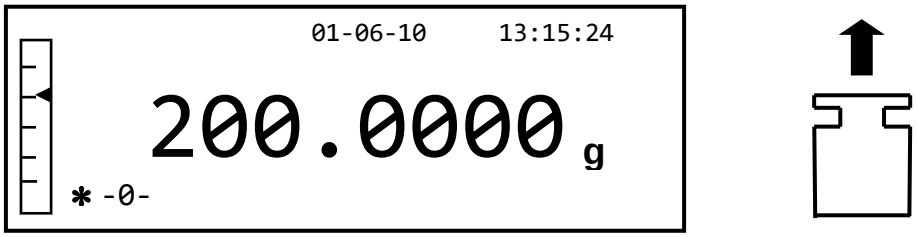


2. When the value of the calibration weight begins to flash, load the weight indicated by the display on the plate.



3. The display will stop flashing, indicating the value of the calibration weight with the stability indicator on.
   Once the calibration has been carried out, the calibrated weight will be displayed with the indication of the current unit of measurement.

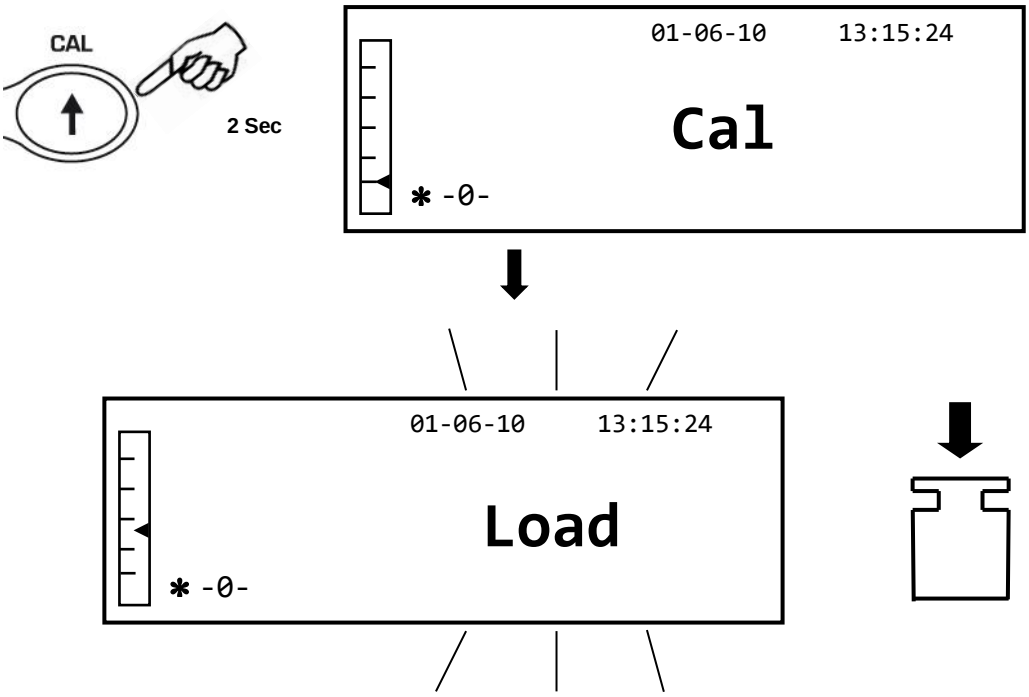
4. Remove the calibration weight.
   The balance is ready for weighing operations.



NOTE: an error message will be displayed if there is some interference during the calibration process. To interrupt the calibration process, press the ON/OFF button while the calibration weight indication flashes.

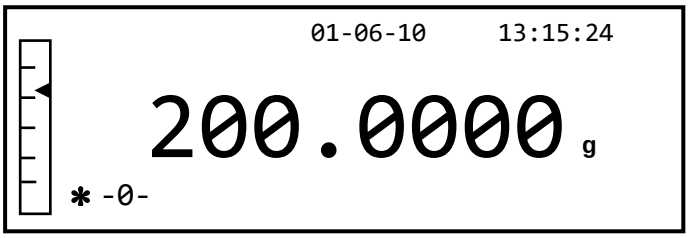
It is also possible to calibrate the balance with a calibration weight greater than the pre-set calibration weight:

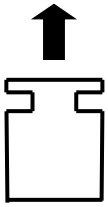
1. Press and hold the **CAL** button with the plate empty until the beeping stops, and then release the button. The word **"-CAL-"** will be shown on the display, followed by the word **"LOAD"**, flashing.



2. Load a weight that is equal to or greater than the pre-set calibration weight on the plate; the balance will recognize a weight that is equal to or greater than the calibration weight as valid provided that it is a whole weight with respect to the most significant figure of the calibration weight.
   E.G.: if the calibration weight is 200 g, it will be possible to calibrate the balance with values that go from 200g, 300g, 400g up to the upper capacity limit of the balance.
   The word **"LOAD"** on the display will stop flashing; once the calibration has been carried out, the value of the weight used will be displayed.

3. Remove the calibration weight; the balance is ready for the weighing operations.



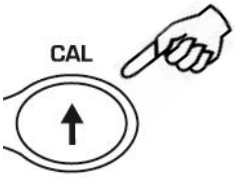


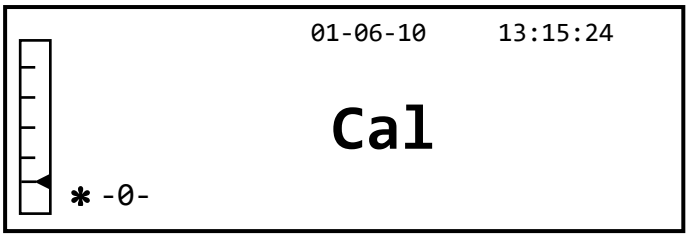
NOTE: an error message will be displayed if there is some interference during the calibration process. To interrupt the calibration process, press the ON/OFF button while the calibration weight indication flashes.

8.2 Balances with internal calibration

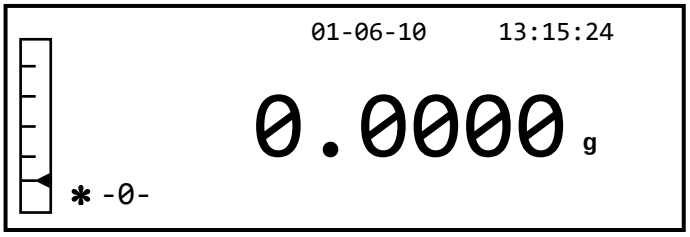
In these models the calibration is carried out through an internal automatic system:

1. Press the **CAL** button with the plate empty.
   The display will show the message **"CAL"** and the balance's calibration will be carried out automatically.





2. At the end of the calibration, the balance will return to normal weighing conditions.

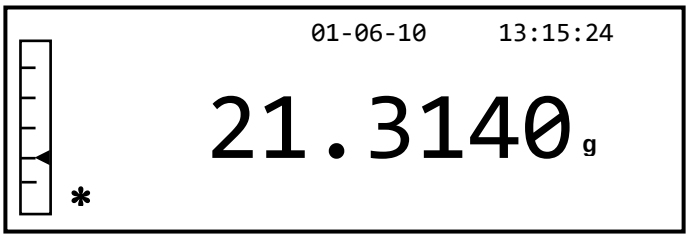


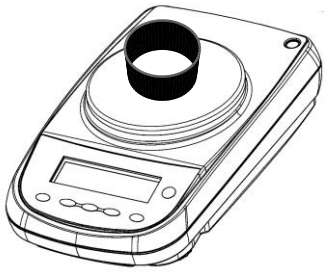
If the calibration is not completed due to vibrations or drafts, the message **"CAL bUT"** will be displayed. Press the CAL button again, and if the problem persists, select external calibration and contact the supplier.

To modify the calibration mode in these models with internal calibration, see section 9.12.1

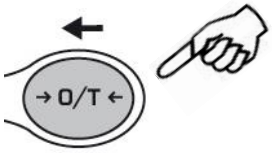
9 Tare function

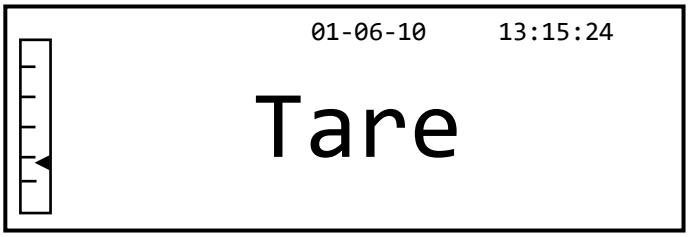
1. The relative weight will be shown on the display.



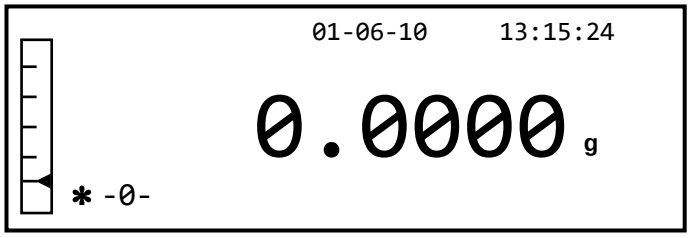


2. Press the **O/T** button. The word **"**Tare**"** will be displayed.

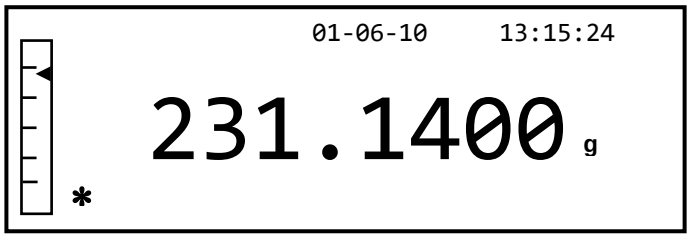


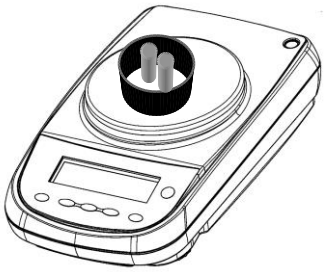


3. Once stability has been achieved, the zero value **"0.000"** will be displayed. In case stability is not achieved due to drafts, vibrations, or other types of disturbance, the dashes will continue to be displayed.



4. Put the objects to be weighed in the container. Read the value of the net weight on the display.

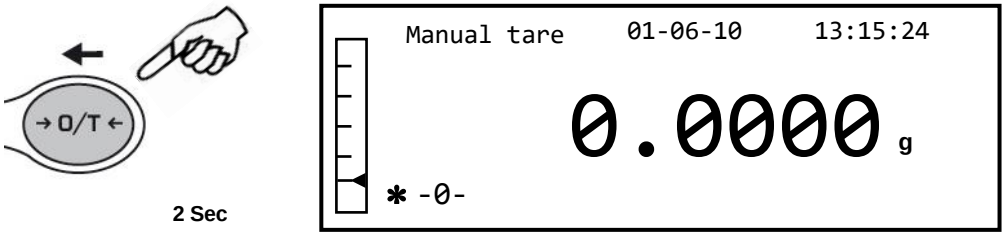




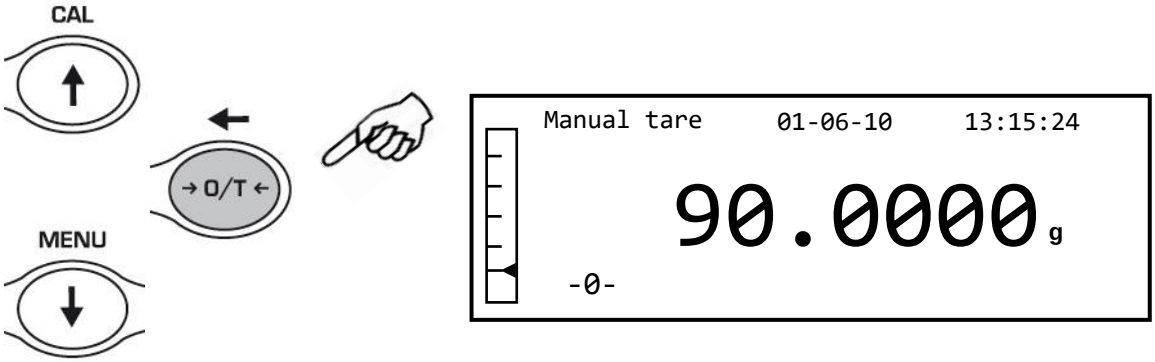
9.1 Manual tare function

This function allows a tare value to be entered manually.

1. Press and hold the **O/T** button with the plate empty until the beeping stops, and then release the button.
2. The following word will be shown on the display:



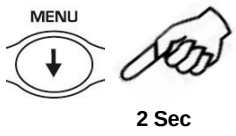
3. Now insert the desired tare value using the **CAL** and **MENU** buttons to increase and decrease the number, while pressing the **O/T** button to pass to the next number. During the entering phase, holding down the **O/T** button allows you to delete the inserted value.



4. After having entered the desired value, press the **PRINT** button to confirm it. The value will remain in memory until the **TARE** button is pressed, or the instrument is disconnected from the power supply.

10 Balance parameters setup menu

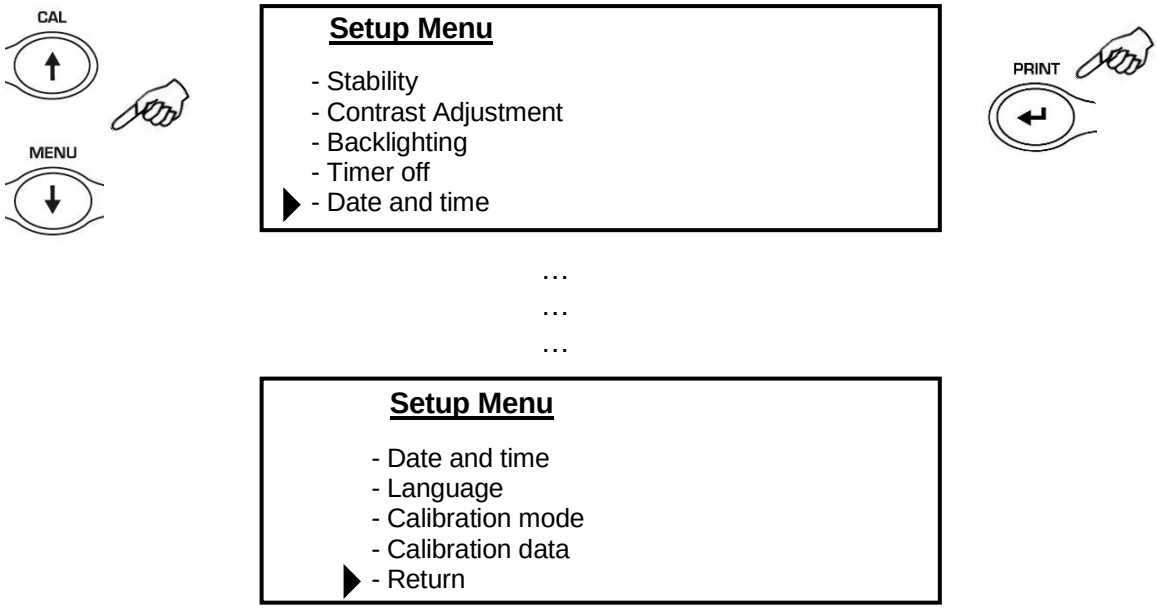
1. Press and hold the **MENU** button with the plate empty until the beeping stops, and then release the button.
2. The following writing will be shown on the display:



Setup Menù

- Weight Unit
- Serial output
- Baud rate
- Auto zero
- Filter

3. Now use the CAL and MENU buttons to navigate forward or backward in the parameters menu.



Setup Menù

- Weight Units
- Serial output
- Baud rate
- Auto zero
- Filter

…
…

Setup Menu

- Stability
- Contrast Adjustment
- Backlighting
- Timer off
- Date and time

…
…
…

Setup Menu

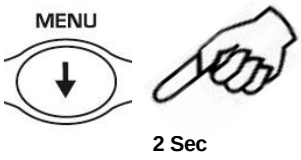
- Date and time
- Language
- Calibration mode
- Calibration data
- Return

4. Position the cursor on the desired parameter and press the PRINT button to confirm the selection.
5. Press the ON/OFF button to exit from the menu or select the return function and press the PRINT button.

10.1 Weight Units

The scale can be set to display the weight in the different units, one primary (**Weight Units 1**) and one secondary (**Weight Units 2**).
When we supply the scale, the default unit of measurement is **Weight Units 1**.

1. From display zero condition press and keep pressed the **MENU** button until the acoustic alarm gets mute, then release the button. The setup menu will be displayed then select "**Weight Units 1**" and press **PRINT** to confirm.



Setup Menù

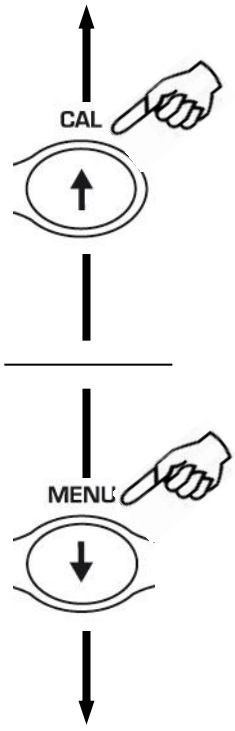
- **Weight Units 1**
- **Weight Units 2**
- Serial output
- Baud rate
- Auto zero

2. It will be displayed "**Grams**" unit. Pressing the **MENU** or **CAL** button, it will be possible to scroll forward or backward the weight units menu.

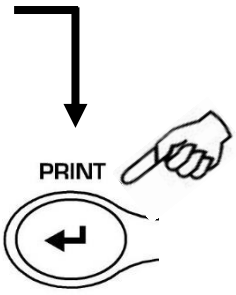
Weight Units 1

Grams

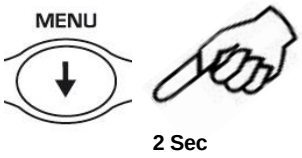
3. Press **PRINT** button to confirm or **MENU** button to shift to the other weight unit.



SYMBOL	UNIT	CONVERSION FACTOR 1g =
GrAM	GRAM	1.
MiLLi Gr	MILLIGRAMMES	0.001
CArAt	CARAT	5.
OuncE	ONCE	0.035273962
Pound	POUND	0.0022046226
PEnn.	PENNYWEIGHTS	0.643014931
OuncETr.	ONCE TROY	0.032150747
GrA in	GRAIN	15.43235835
tAEL Hon	HONG KONG TAEL	0.02671725
tAEL SGP	SYNGAPORE TAEL	0.02646063
tAEL roc	R.O.C. TAEL	0.02666666
MoMME	MOMME	0.2667



4. After setting **Weight Units 1** (by pressing the **PRINT** button to confirm), the screen relative to the setup menu will be displayed again, select "**Weight Units 2**" and press **PRINT** to confirm.



Setup Menù

- **Weight Units 1**
- **Weight Units 2**
- Serial output
- Baud rate
- Auto zero

5. The "**Grams**" unit will be displayed. Pressing the **MENU** or **CAL** key will now be possible to scroll backwards or forwards the secondary units menu.

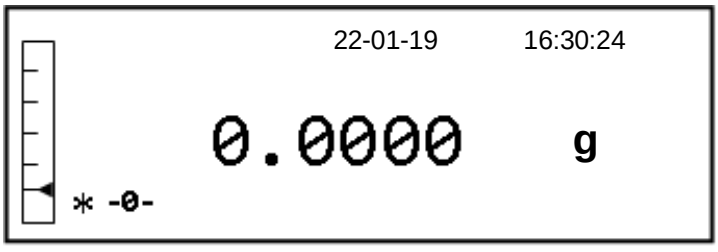
Weight Units 2

Grams

6. Press the **PRINT** key to confirm or **MENU** to change to another unit of measurement (the units of measurement available are the same as those listed in point 3).

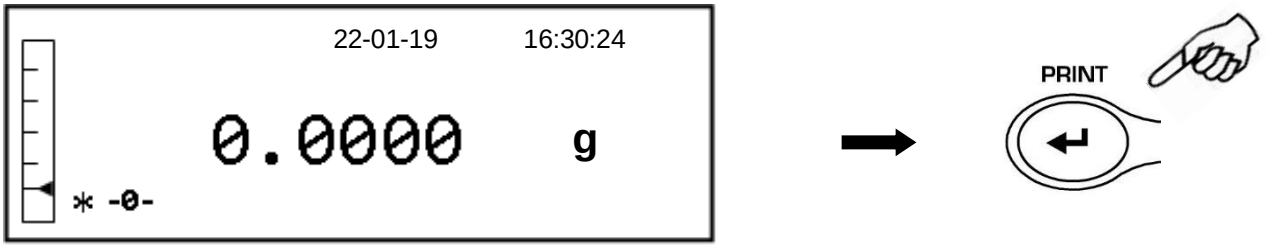
7. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm gets mute, then release the button.

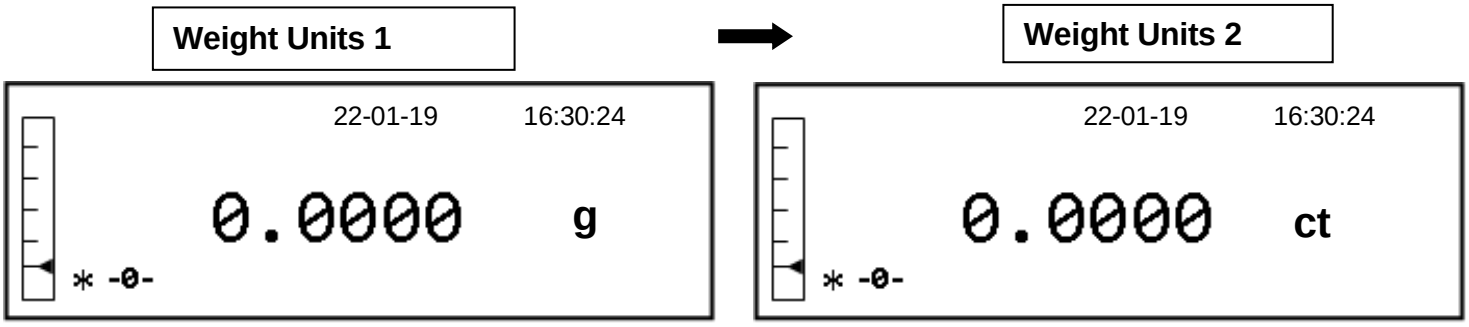
8. The balance returns to normal weighing conditions.



It is useful to set a second unit of measure when it is necessary to quickly display the result of a weighing in two different units.

9. By setting both units of measurement, retorns to normal weighing condition, it will be sufficient to press the **PRINT** button until the acoustic alarm gets mute, then release the button to switch from one unit of measurement to another.





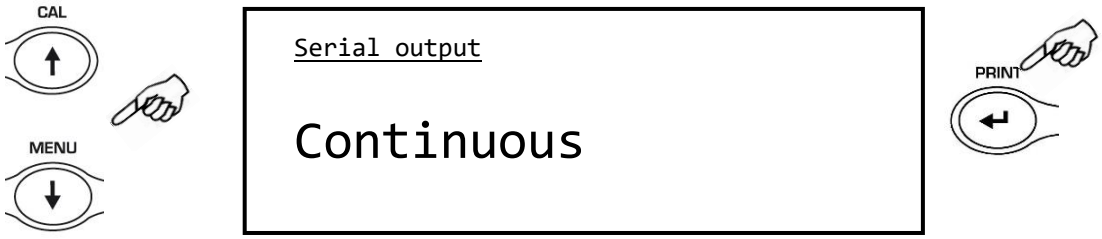
N.B. Putting the balance in **Stand-by** status using the **ON / OFF** button, the weight in the last selected measurement unit will be displayed when the power is turned on again.

Instead, by disconnecting the instrument from the electrical network, when it is switched on again, the weight will be displayed in the unit of measure corresponding to **weight units 1.**

10.2 Serial output setup

Different data transmission devices and modes can be selected.

1. Select the serial output parameter as described in paragraph 10.
   The currently set transmission mode will be shown on the display:



2. Now by pressing the **MENU** or **CAL** button it will be possible to scroll through the serial output **MENU** forward or backward.

3. Then press the **PRINT** button to confirm the desired transmission mode.

The different transmission modes are illustrated below:

TRANSMISSION MODE	**FEATURES**
Continuous	Transmits the weight data in a continuous way
On demand	Transmits the weight data only when the **PRINT** button is pressed
Generic printer	The weight data is printed only when the Busy command is active
Tlp50 printer	The weight data is printed only if the Tlp50 model printer is connected
Upon request - Glp	Transmits the weight data and the Glp information only when the **PRINT** button is pressed
Generic printer - Glp	The weight data and the Glp information are printed only when the Busy command is active
Tlp – Glp printer	The weight data and the Glp information are printed only if the Tlp50 model printer is connected

NOTE: transmission speed selection (paragraph 10.3)

4. After having selected the desired transmission mode, the screen relative to the balance parameters menu will be displayed again. It will now be possible to select another parameter or return to weighing mode by pressing the **ON/OFF** button**.**

10.3 Transmission speed selection

Different data transmission speeds can be selected.

1. Select the baud rate parameter as described in paragraph 10.
   The currently set transmission speed will be shown on the display:

2. Select the serial data transmission speed (1200-2400-4800-9600 baud). By pressing the **MENU** or **CAL** button you can scroll the different transmission speeds forward or backward; then confirm the choice with the **PRINT** button.

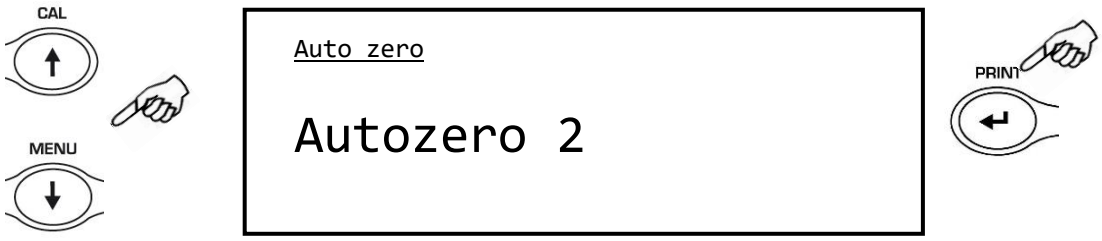
3. After having selected the desired transmission speed, the screen relative to the balance parameter menu will be displayed again. It will now be possible to select another parameter or return to weighing mode by pressing the **ON/OFF** button**.**

10.4 Autozero function

Autozero is a correction from a possible deviation from zero.

Different autozero levels can be selected.

1. Select the autozero parameter as described in chapter 10.
   The currently set autozero parameter will be shown on the display:



2. Select the desired autozero level. By pressing the **MENU** or **CAL** button it will be possible to scroll through the various levels forward or backward; then confirm your choice with the **PRINT** button.

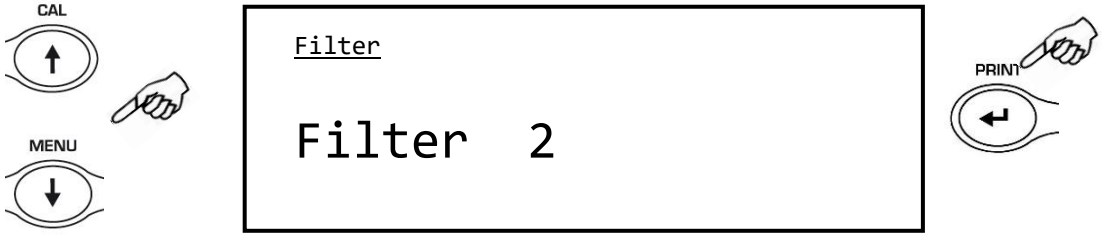
AUTOZERO MENU	**AUTOZERO LEVEL**
Autozero off	Autozero off
Autozero 1	Light autozero
Autozero 2	Average autozero
Autozero 3	Heavy autozero
Autozero 3E	Heavy full-scale autozero

3. After having selected the desired autozero, the screen relative to the balance parameters menu will be displayed again. It will now be possible to select another parameter or return to weighing mode by pressing the **ON/OFF** button**.**

10.5 Filter selection

The balance can be adapted to different environmental conditions thanks to the selection of three different filters:

1. Select the filter parameter as described in paragraph 10.
   The currently set filter type will be shown on the display:



2. Select the desired filter level. Pressing the **MENU** or **CAL** button it will be possible to scroll through the various levels forward or backward; then confirm your choice with the **PRINT** button.

FILTER MENU	**FILTER LEVEL**
Filter 1	Use this filter level in stable environmental conditions and for use of the instrument in filling or dosing mode
Filter 2	Use this filter level when the environmental conditions are not stable
Filter 3	Use this filter level when the environmental conditions are particularly unstable

3. After having select the desired filter level, the screen relative to the balance parameters menu will be displayed again. It will now be possible to select another parameter or return to weighing mode by pressing the **ON/OFF** button**.**

10.6 Stability function

The stability symbol will appear on the display when the weight is stable within a defined interval.

1. Select the stability parameter as described in paragraph 10.
   The currently set type of stability will be shown on the display:

2. Select the desired stability level. By pressing the **MENU** or **CAL** button you can scroll through the various levels forward or backward; then confirm your choice with the **PRINT** button.

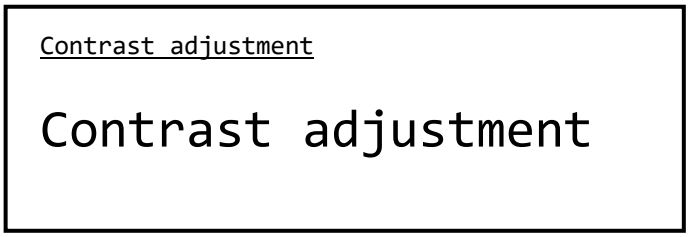
STABILITY MENU	**LEVEL OF STABILITY**
Stability 1	Use this level of stability when the environmental conditions are stable
Stability 2	Use this level of stability when the environmental conditions are less stable
Stability 3	Use this level of stability when the environmental conditions are unstable

3. After having selected the desired level of stability, the screen relative to the balance parameter menu will be displayed again. It will now be possible to select another parameter or return to weighing mode by pressing the **ON/OFF** button**.**

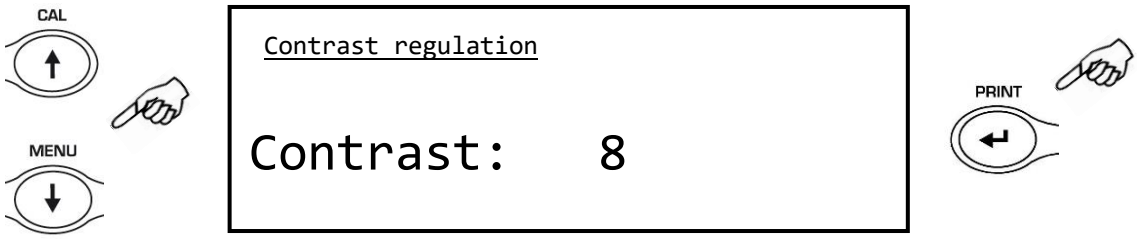
10.7 Contrast Adjustment

The balance's display is equipped with an LCD display; the contrast can be regulated in order to make the indication as visible as possible from different angles.

1. Select the contrast adjustment parameter as described in paragraph 10.
   The currently set contrast value will be shown on the display:



2. Select the desired contrast value. By pressing the **MENU** or **CAL** button it will be possible to increase or decrease the value; then confirm the choice with the **PRINT** button.

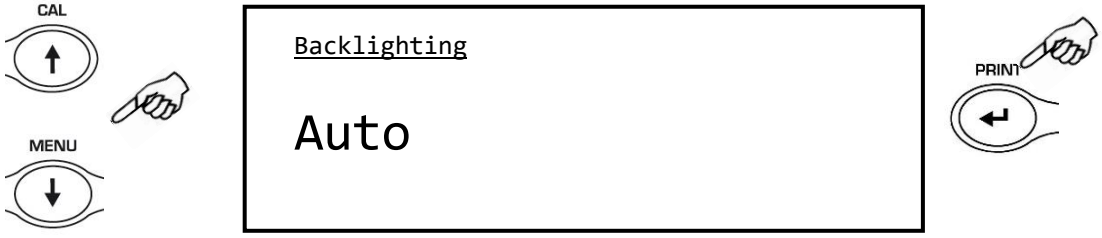


3. After having selected the desired contrast level, the screen relative to the balance parameters menu will be displayed again. It will now be possible to select another parameter or return to weighing mode by pressing the **ON/OFF** button**.**

10.8 Backlight regulation

The balance's display is equipped with a backlight to make the indication visible even in low light conditions.

1. Select the backlight parameter as described in paragraph 10.
   The currently set mode will be shown on the display:



2. Select the desired modality. By pressing the **MENU** or **CAL** button it will be possible to scroll through the various levels forward or backward; then confirm the choice with the **PRINT** button.

BACKLIGHT MENU	**BACKLIGHT MODE**
Auto	Backlight automatically active during the weighing phases
On	Backlight always on
Off	Backlight always off

3. After having selected the desired mode, the screen relative to the balance parameters menu will be displayed again. It will now be possible to select another parameter or return to weighing mode by pressing the **ON/OFF** button**.**

10.9 Timer-off function

This function allows you to activate the automatic turn-off of the balance after a preset time of inactivity.

1. Select the Timer off parameter as described in paragraph 10.
   The currently set mode will be shown on the display:

2. Select the desired auto-off modality. By pressing the **MENU** or **CAL** button it will be possible to scroll the various levels forward or backward; then confirm the choice with the **PRINT** button.

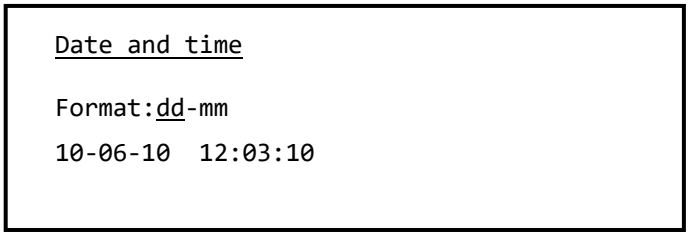
TIMER-OFF MENU	**AUTO OFF MODE**
Disabled	Timer-off disabled
2 minutes	Timer-off after 2 minutes of inactivity
5 minutes	Timer-off after 5 minutes of inactivity
15 minutes	Timer-off after 15 minutes of inactivity

3. After having selected the desired mode, the screen relative to the balance parameters menu will be displayed again. It will now be possible to select another parameter or return to weighing mode by pressing the **ON/OFF** button**.**

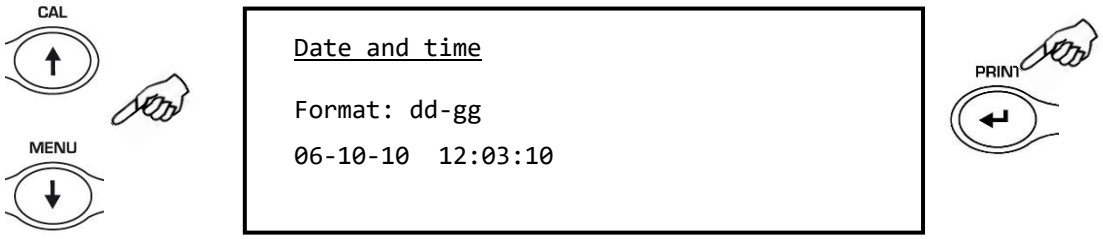
10.10 Date and time regulation

This function allows you to regulate the date and time, and to modify the date display format.

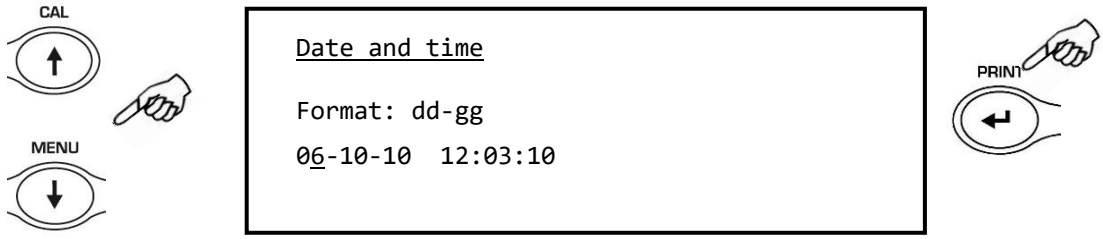
1. Select the date and time parameter as described in paragraph 10.
   The current set date and time will be shown on the display:



2. Select the desired format of the date. Pressing the **MENU** or **CAL** button it will be possible to modify the format dd-mm or mm-dd; then confirm the choice with the **PRINT** button.



3. Set the desired date and time by using the **MENU** and **CAL** buttons to increase and decrease the number and the **PRINT** button to pass to the next date.



4. After having regulated the date and time, press and hold the **PRINT** button until the beeping stops and then release the button to save the settings.

5. The screen relative to the balance parameters menu will then be displayed. It will now be possible to select another parameter or return to weighing mode by pressing the **ON/OFF** button**.**

10.11 Language selection

This function allows you to set the desired usage language.

1. Select the language parameter as described in paragraph 10.
   The currently set language will be shown on the display:

2. Select the desired language. By pressing the **MENU** or **CAL** button it will be possible to scroll the various levels forward or backward; then confirm your choice with the **PRINT** button.

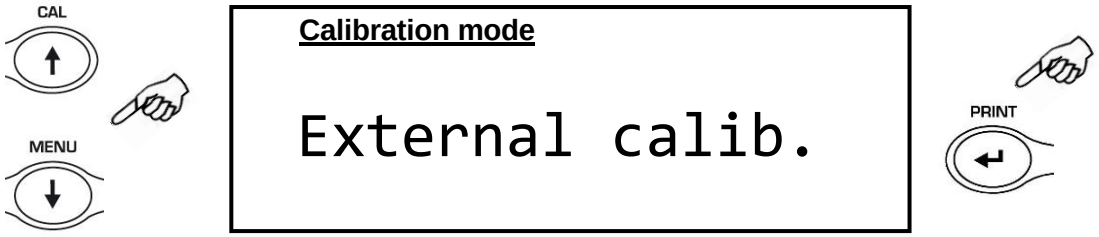
LANGUAGE MENU	**LANGUAGE**
Italian	Italian language
English	English language
Português	Portuguese language
Deutsch	German language
Français	French language
Español	Spanish language

- After having selected the desired language, the screen relative to the balance parameters menu will be displayed again. It will now be possible to select another parameter or return to weighing mode by pressing the **ON/OFF** button.

10.12 Calibration mode setting

This function allows you to set the calibration mode.

1. Select the calibration mode parameter as described in paragraph 10.
   The currently set calibration mode will be shown on the display:



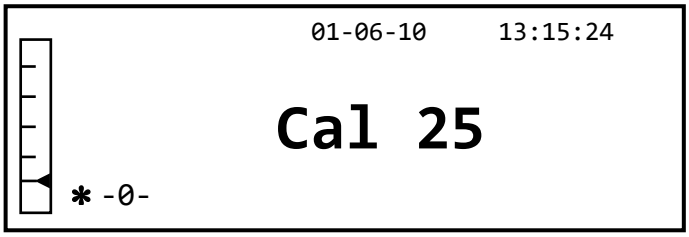
2. Select the desired mode. By pressing the **MENU** or **CAL** buttons it will be possible to scroll the different calibration modes forward or backward:
   - External calibration
   - Internal calibration
   - Automatic calibration
   - Technical calibration

3. Press the **PRINT** button to confirm "**AUT-CAL"**, "**I-CAL"**, "**E-CAL"**.
   To confirm **"TEC-CAL"**, keep the **PRINT** button pressed until the beeping stops.

4. The screen relative to the balance parameters menu will then be displayed. It will now be possible to select another parameter or return to weighing mode by pressing the **ON/OFF** button**.**

10.12.1 Automatic Calibration (AUT-CAL)

The balance self-calibrates when the temperature variation exceeds the factory preset value and at factory preset time intervals, through the internal reference mass, and only if the balance pan is empty.
When the balance needs to perform the Automatic calibration, the display will show the following message:



A 25-seconds countdown will start during which you can decide if:

- Stop the automatic-calibration procedure by pressing the "**ON/OFF** button that will be delayed of 5 minutes

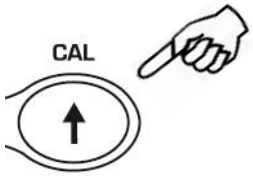
or

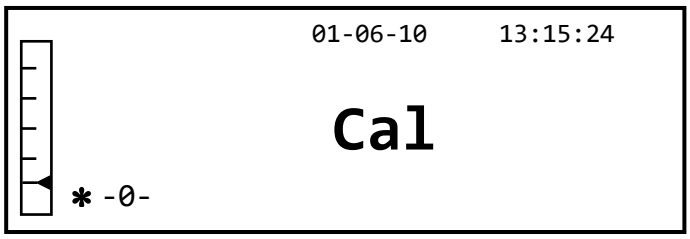
- Let the countdown finish so that the automatic calibration starts

Note: during the countdown do NOT load nothing on the plate!

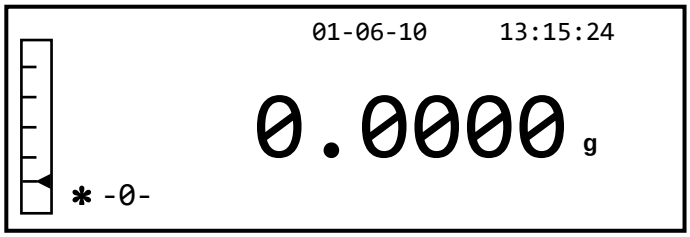
In this mode, it is also possible to carry out the calibration with the internal reference mass by pressing the **CAL** button at any moment, first ensuring that no weight is loaded on the plate.

1. Press the **CAL** button with the plate empty. The display will show the message "**CAL**" and the balance's calibration will be carried out automatically.





2. At the end of the calibration, the balance will return to normal weighing conditions.



If the calibration is not completed due to vibrations or drafts, the message "**CAL bUt**" will be displayed. Press the **CAL bUt**ton again, and if the problem persists, select external calibration and contact the supplier.

10.12.2 Internal calibration (I-CAL)

The balance calibrates itself through the internal reference mass **ONLY** upon the request of the user by pressing the **CAL** button.
Before carrying out the internal calibration, ensure that no weight is loaded on the plate.

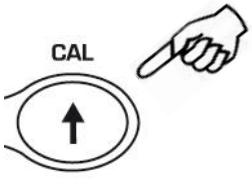
10.12.3 External calibration (E-CAL)

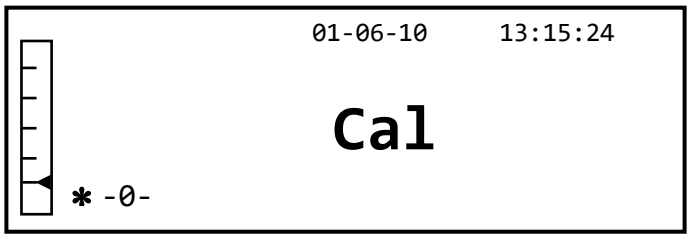
The balance will be calibrated by using the external reference mass.
(Follow the procedures described in paragraph 8.1.2)

10.12.4 Technical calibration (TEC-CAL)

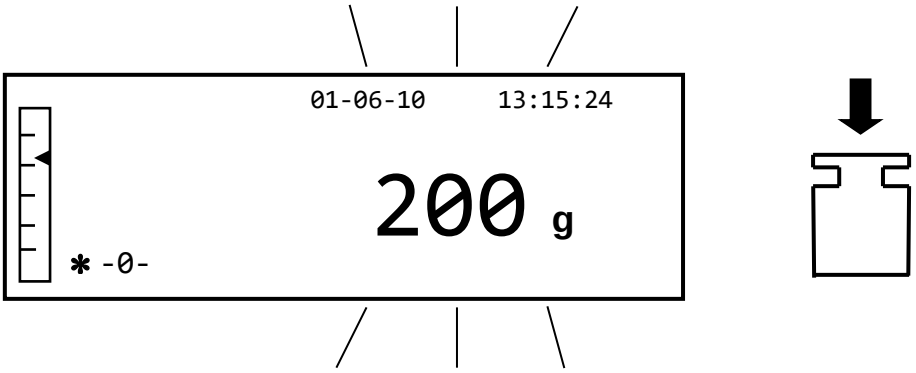
This function allows the internal reference mass to be calibrated whenever assistance-control-maintenance interventions make this necessary.

1. After having selected the **TEC-CAL** calibration mode, press the **CAL** button with the plate empty. The word "CAL" will be displayed.



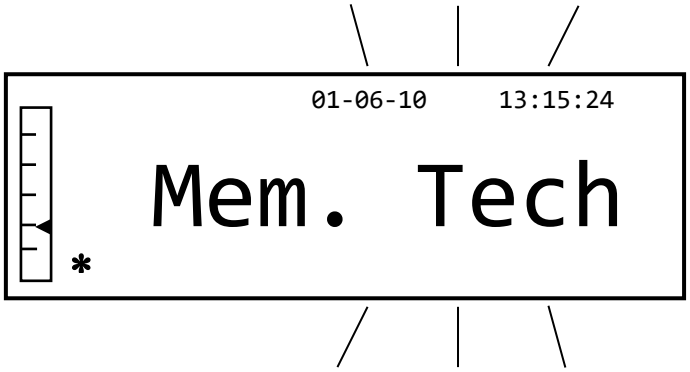


2. When the value of the calibration weight begins to flash, load the calibration weight on the plate.



3. Wait for the calibrated weight to be displayed and the stability symbol to turn on, and then remove the weight from the plate.

4. When **"0.000"** is shown on the display, press the **PRINT** button in a prolonged manner until the beeping stops. The acquisition and automatic storage of the internal weight will now begin. During the acquisition cycle, the display will show the following flashing writing:



5. Once the internal calibration has been stored, the balance will return to the normal weighing condition.

6. Now re-enter the calibration menu as described in paragraph 9.1.12 and set the desired internal, automatic, or external calibration modality.

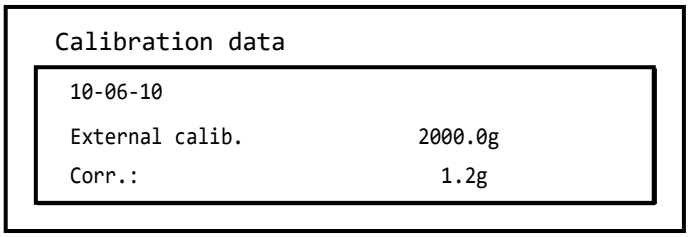
<u>ATTENTION</u> : this procedure must be effected only using E1 class reference masses.

10.13 Calibration data

This function allows you to display the data relative to the last calibration carried out.

- Date
- Calibration mode
- Correction

1. Select the calibration data parameter as described in paragraph 10.
   The data relative to the last calibration carried out will be shown on the display:



2. Press the **PRINT** button to print the calibration data.
3. Press the **ON/OFF** button to exit from the screen and return to the balance parameters menu. It will now be possible to select another parameter or return to weighing mode by pressing the **ON/OFF** button**.**

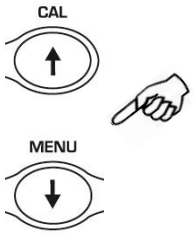
11 Balance programs menu

1. Press the **MENU** button with the plate empty.
2. The following writing will be shown on the display:

Main Menù

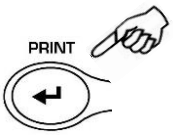
- Piece counting
- Density
- Formulation
- Limits
- Percent weight.

3. Now use the CAL and MENU buttons to navigate forward or backward in the menu of parameters.



Main Menù

- Percent weight
- Animal weighing
- Maximum load
- Glp
- Return

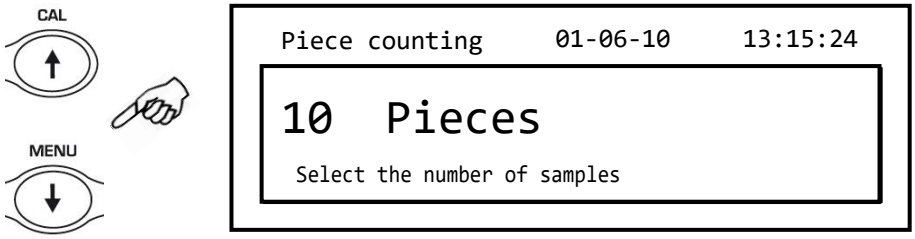


4. Position the cursor on the desired parameter and press the PRINT button to confirm the selection.
5. Press the ON/OFF button to exit from the menu or select the return function and press the PRINT button.

11.1 Piece counting function

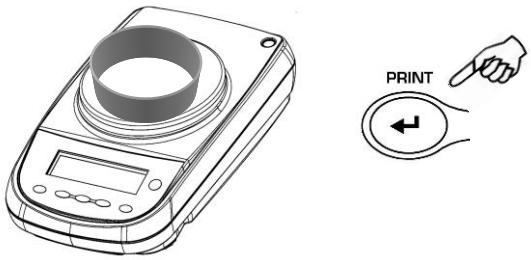
The piece counting program allows you to carry out a total count of the pieces after having carried out a sampling of pieces or having inserted the average unit weight of the piece.

1. Select the piece counting program as described in paragraph 10.
   The following screen will be shown on the display:

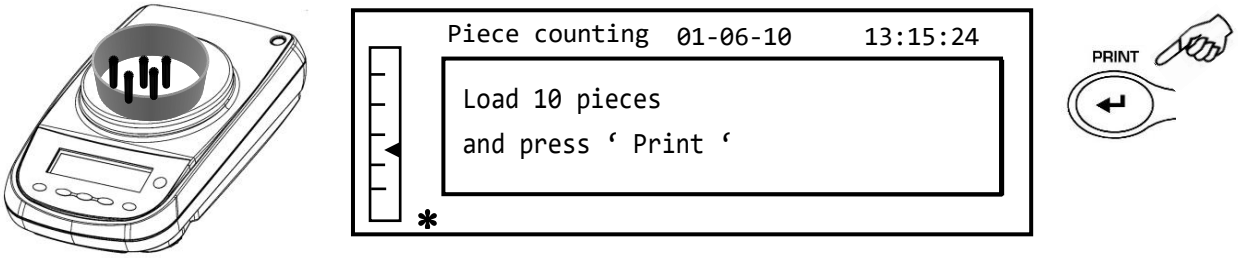


1. Select the number of pieces to put on the plate as a sample, pressing in sequence the **MENU** button to increase and the **CAL** button to decrease.

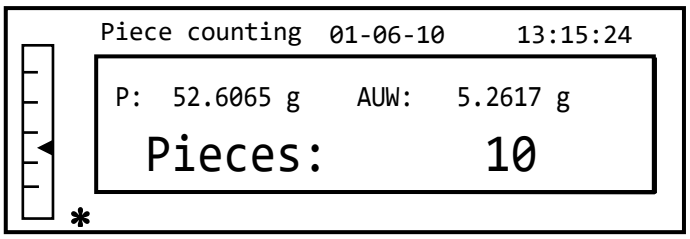
2. Load an empty container, if used, then press the **PRINT** button to confirm.
   The choice of the number of pieces (10, 25, 50, 100, manual, see chapter 10.3) is a function of the weight of an individual piece. Load the empty container, if used.



3. Load the number of pieces indicated on the display on the plate and press the **PRINT** button.

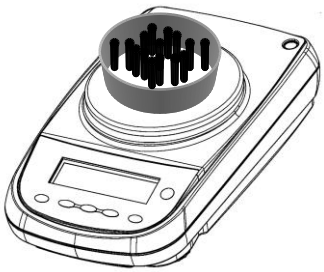


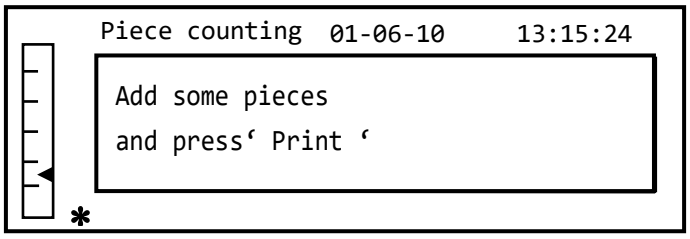
If there are enough samples (e.g. 10 as in the figure), the number of pieces loaded will appear on the display. It will now be possible to proceed with the counting of the pieces.

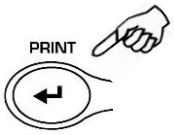


If the pieces to be counted have a weight that is too little with respect to the balance's resolution, an error message will be displayed.
In this case it will be necessary to turn to a balance with greater resolution.

If the weight of the samples is acceptable but not sufficient, the following message will be displayed: Add enough pieces so as to approximately double the quantity loaded on the plate, then press the **PRINT** button.

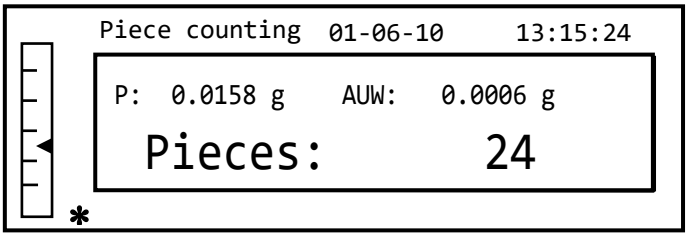






If the number of pieces is still insufficient, the message indicated above will be displayed again. Double the quantity of pieces loaded again.

Once a sufficient number of pieces has been reached, their number will be displayed and it will be possible to proceed with the counting, loading the pieces to be counted on the plate.

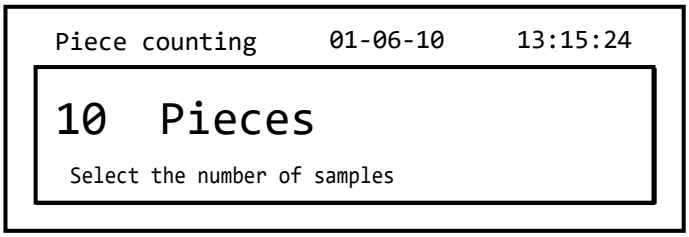


4. To exit from piece counting mode, press the **ON/OFF** button and the balance will return to the normal weighing conditions.

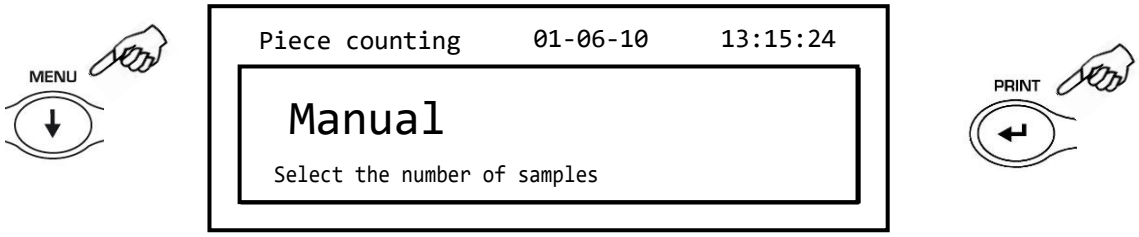
11.1.1 Manual insertion of the average unit weight

This function allows the user to enter, when known, the average unit weight of the piece, thus avoiding the sampling of the pieces.

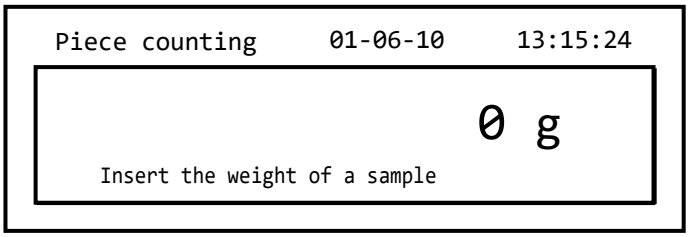
1. Select the piece counting program as described in paragraph 10.
   The following screen will be shown on the display:



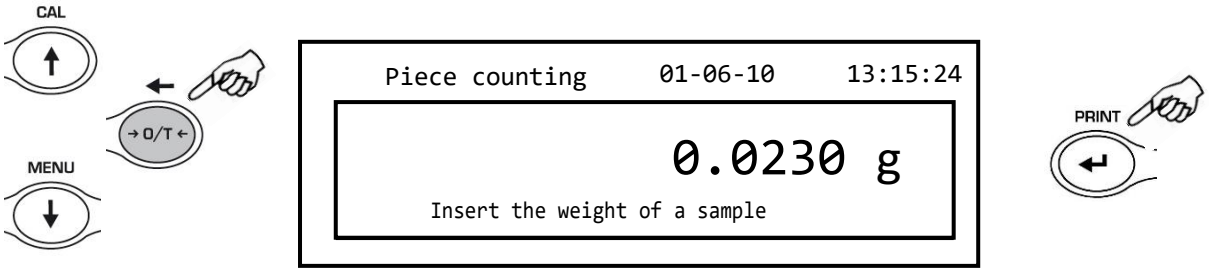
2. Press the **MENU** button until the following message appears on the display**:**



3. Then press the **PRINT** button to confirm.

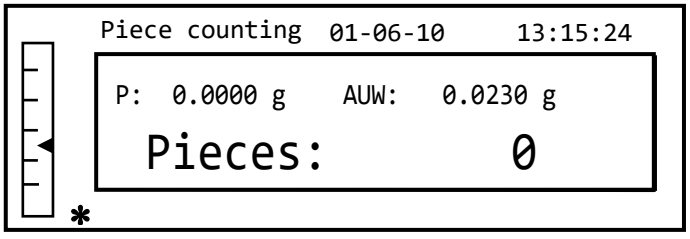


4. Insert the piece's unit weight in grams using the **CAL** and **MENU** buttons to increase and decrease the value, while pressing the **O/T** button to pass to the next value. To insert a decimal point, hold down the **CAL** button for a prolonged time. During the entering phase, the prolonged pressing of the **O/T** button allows you to delete the inserted value.



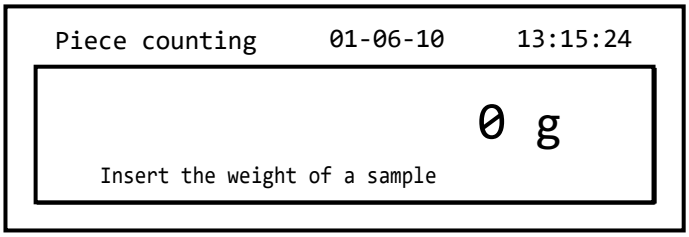
5. Press the **PRINT** button to confirm.
   If the piece entered is less than 100 times the resolution of the balance, an error message will be displayed.
   To exit without entering the weight, press the **ON/OFF** button.

6. If the weight is sufficient, **"0"** will be shown on the display; it is now possible to proceed with the counting, loading the pieces on the plate.



7. To exit from the piece counting function, press the **ON/OFF** button.

It is also possible to use the optional alphanumeric keyboard to insert the average unit weight of the sample. In this case, carry out the same procedure described above to enter manual insertion mode.



1. Insert the unit weight in grams of the sample by using the numeric keys from 0 to 9 and the decimal point.
   In case of error, press the **CLEAR** button and restart.

2. Press the **INSER** button to confirm.

3. If the piece entered is less than 100 times the resolution of the balance, an error message will be displayed.
   To exit without entering the weight, press **ESCAPE** (on the alphanumeric keyboard) or **ON/OFF**.

4. If the weight is sufficient, "**0**" will be shown on the display; it is now possible to proceed with the counting, loading the pieces on the plate.

5. To exit from the piece counting function, press the **ON/OFF** button.

11.1.2 Automatic updating of the average unit weight

After having carried out the sampling, the average unit weight can be updated in the following way.

1. Instead of loading all of the pieces to be counted, load a number of pieces approximately double that of those loaded on the plate and wait for the beep.

2. This procedure can now be repeated up to a maximum of 255 pieces or you can proceed with the normal counting of the pieces.
   This mechanism allows for a more accurate estimate of the average unit weight and a better precision in the counting of the pieces.

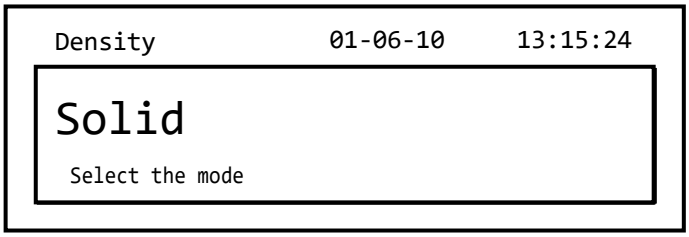
NOTE: the automatic updating mechanism is not active if the sampling has been carried out through insertion of the average unit weight.

11.2 Program for the determination of the density of a solid or a liquid

The density calculation program allows the determination of the density of a solid or liquid through the use of the lower weighing hook or the hydrostatic kit

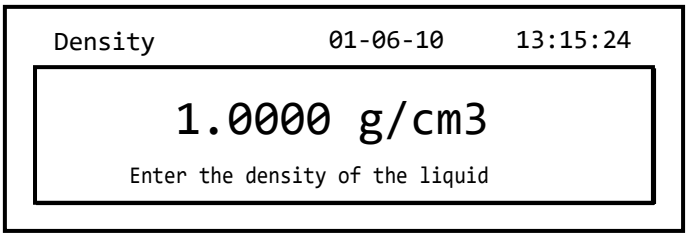
11.2.1 Solid density determination

1. Select the density program as described in paragraph 10.
   The following screen will be shown on the display:

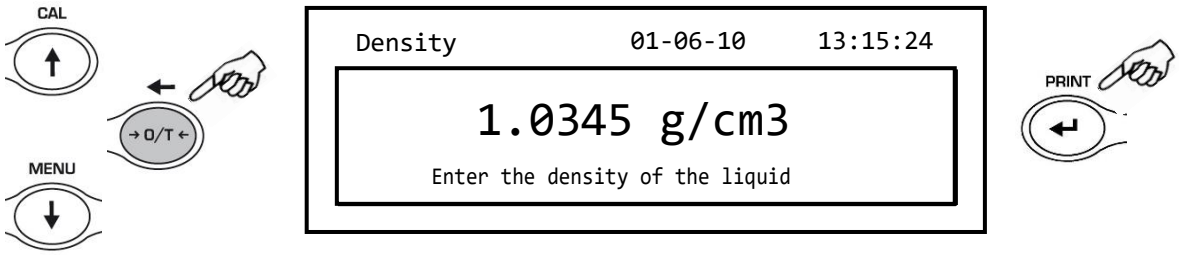


2. Then press the **PRINT** button to confirm the selection.

3. The density value of the liquid to be used will be displayed. The default value is equal to 1.0000 (distilled water at 20°C).

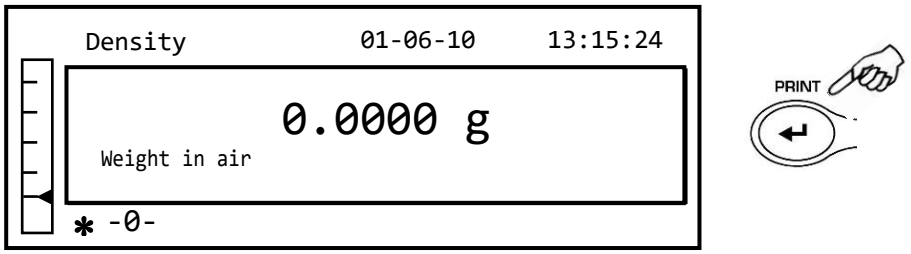


4. It is possible to insert a different value using the **CAL** and **MENU** buttons to increase and decrease the value, while pressing the **O/T** button to pass to the next value. During the entering phase, prolonged pressure on the **O/T** button allows you to cancel the inserted value.



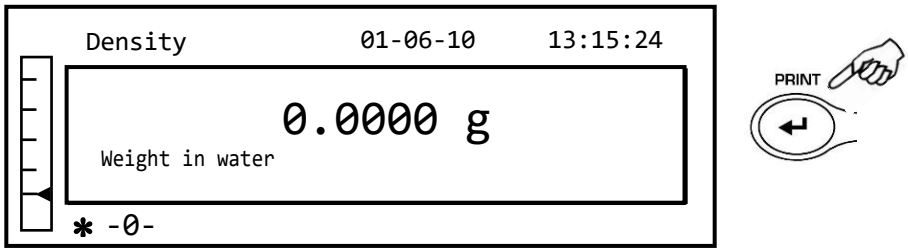
5. Once the desired value has been set, press the **PRINT** button.

6. It will now ask you to weigh the solid in the air.

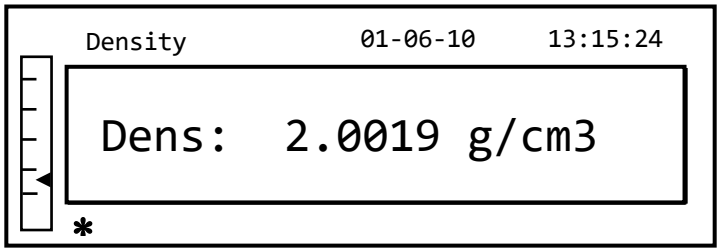


7. Carry out a tare if necessary and load the solid. Wait for the stability symbol to appear and press the **PRINT** button to acquire the value. The word ‘wait…’ will appear during the acquisition of the value.

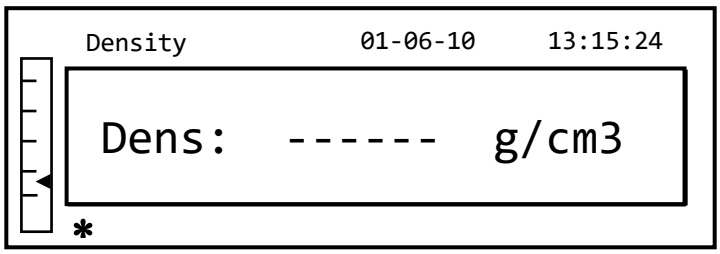
8. The weight of the solid in the liquid will then be requested. Carry out the tare of the drum in the liquid. Put the solid in the drum, immerse the solid, and wait for the stability indicator to appear. Then press the **PRINT** button. The word ‘wait…” will be displayed during the acquisition of the value.



9. The result of the density calculation of the solid will now be displayed. If the balance is equipped with a printer, it will be possible to print the density value by pressing the **PRINT** button.



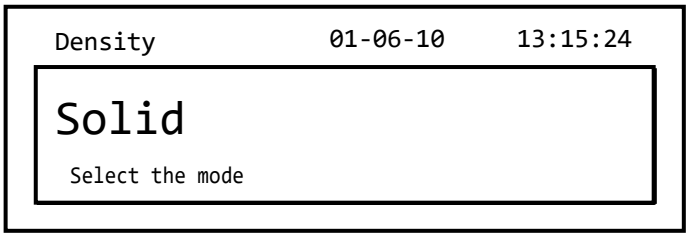
10. The following string will be shown on the display in case of error:



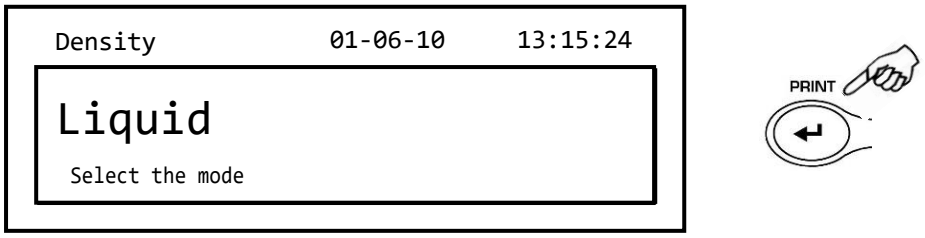
11. Now press the **ON/OFF** button to exit from the density function, or the **MENU** button to carry out the density measurement for another solid.

11.2.2 Liquid density determination

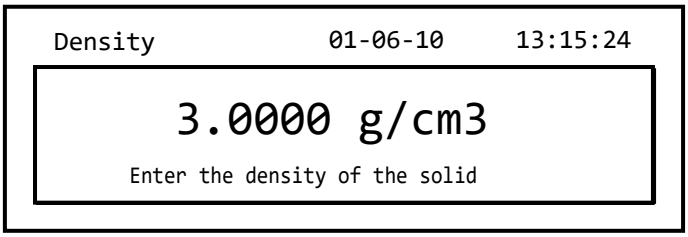
1. Select the density program as described in paragraph 10.
   The following screen will be shown on the display:



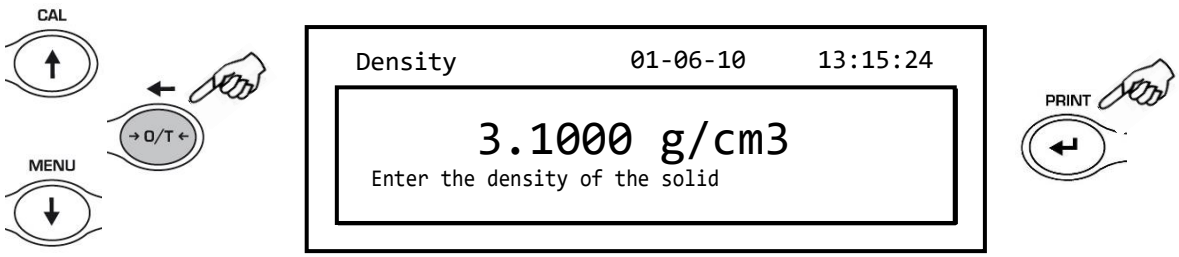
2. Press the **MENU** button select liquid mode. Then press the **PRINT** button to confirm.



3. The default value of the solid's density will be displayed. The default value is equal to 3.0000 g/cm^3.

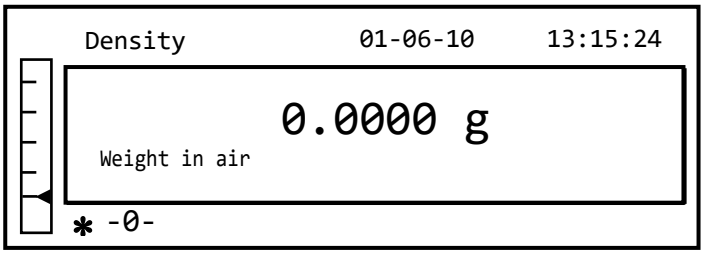


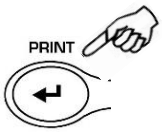
4. A different value can be entered by using the **CAL** and **MENU** buttons to increase and decrease the value, while pressing the **O/T** button to pass to the next value. During the entering phase, prolonged pressure on the **O/T** button allows you to delete the inserted value.



5. Once the desired value has been set, press the **PRINT** button.

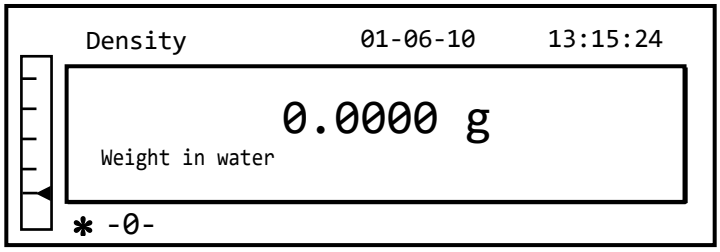
6. It will now ask you to weigh the dipstick in the air.

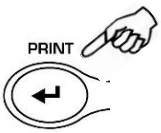




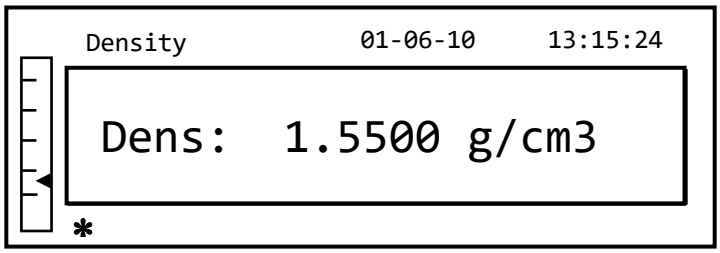
7. Carry out a tare if necessary and load the dipstick. Wait for the stability symbol to appear and press the **PRINT** button to acquire the value. The word ‘wait…’ will appear during the acquisition of the value.

8. The weighing of the dipstick immersed in the liquid will then be requested. Then immerse the solid in the liquid, wait for the stability indicator to appear, and then press the **PRINT** button. The word ‘wait…” will be displayed during the acquisition of the value.

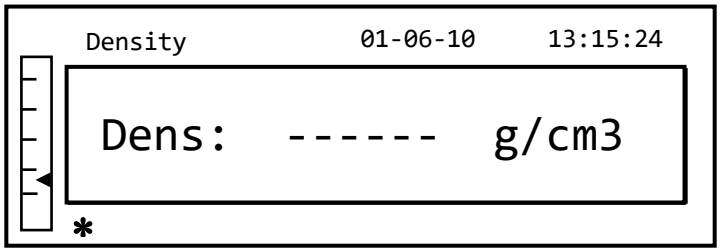




9. The result of the density calculation of the liquid will now be displayed. If the balance is equipped with a printer, it will be possible to print the density value by pressing the **PRINT** button.



10. The following string will be shown on the display in case of error:

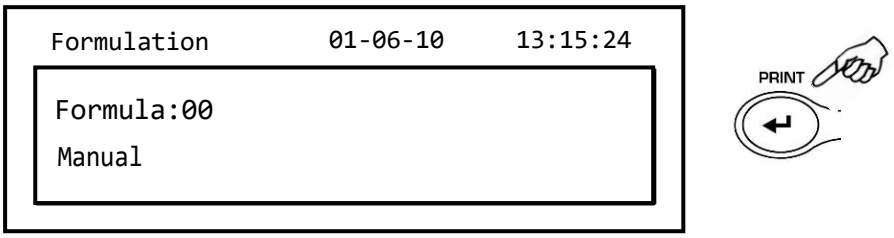


11. Now press the **ON/OFF** button to exit from the density function, or the **MENU** button to carry out the density measurement for another liquid.

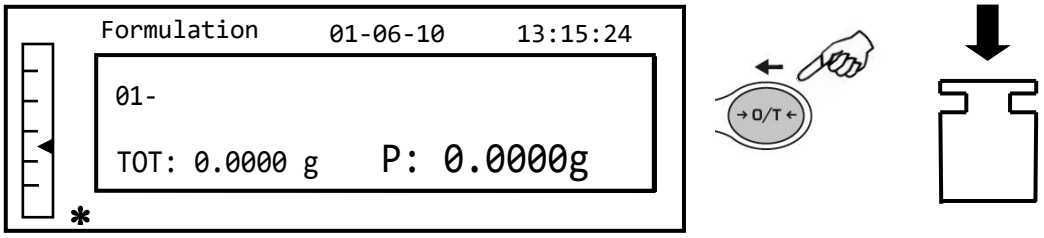
11.3 Formulation function

11.3.1 Manual formulation

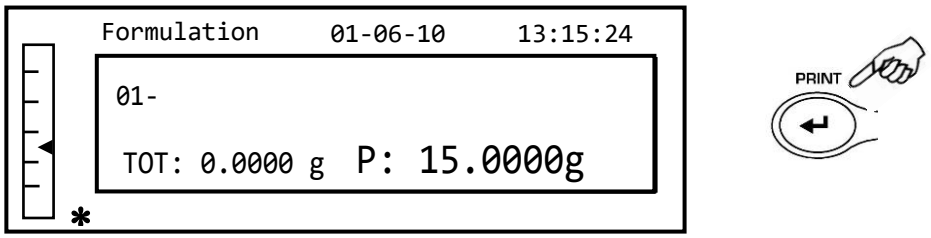
1. Select the formulation program as described in paragraph 10.
   The following screen will be shown on the display:



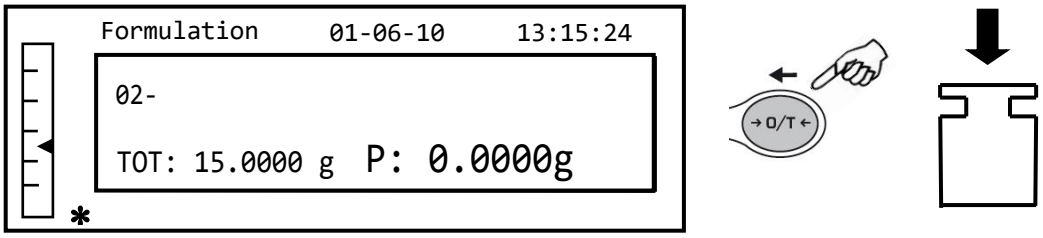
2. Then press the PRINT button to confirm the selection.



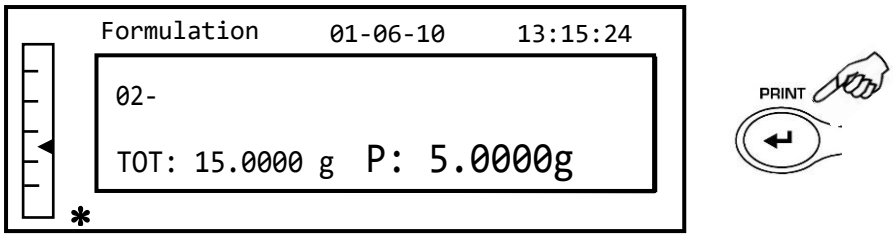
3. Carry out a tare operation if necessary, and load the first ingredient.



4. Then press the **PRINT** button to confirm.



5. Carry out a tare operation if necessary, and load the second ingredient.

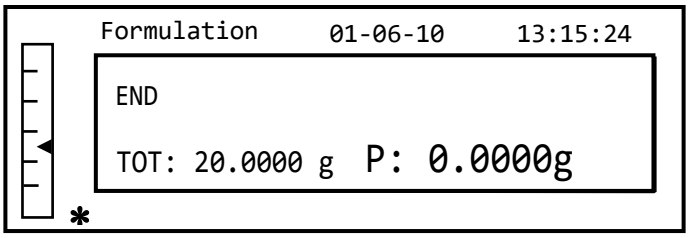


6. Then press the **PRINT** button to confirm.

7. Repeat the operation for a maximum number of 99 ingredients.

Note: During the acquisition of the ingredient, the display of Err10 indicates a negative weight value. Check not to have made a mistake with the ingredient loading and zeroing procedure.

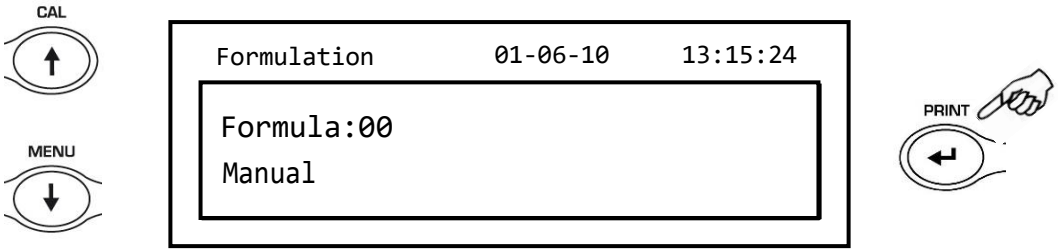
8. To end, print the value of the individual components and the total value, and press and keep pressed the **PRINT** button until the beeping stops. The display will show the following screen:



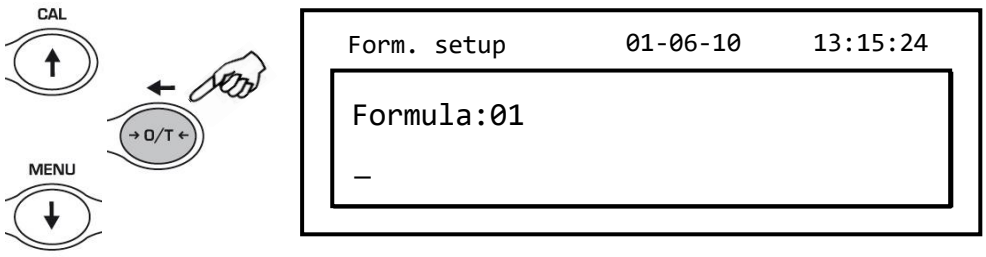
9. To exit from the screen and carry out a new formulation, press the **ON/OFF** button once. To exit from the program and return to the weighing screen, press the **ON/OFF** button two consecutive times.

11.3.2 Formula saving

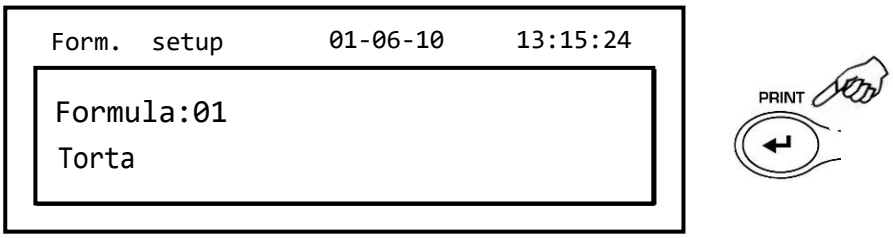
1. Select the formulation program as described in paragraph 10.
   The following screen will be shown on the display:



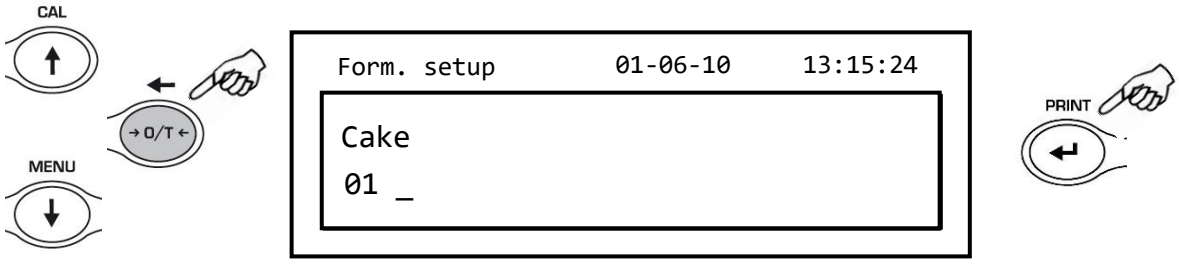
2. Select the number of the formula to save or modify using the **CAL** and **MENU** buttons to increase and decrease the value, after the word 'Formula'. Then press and keep pressed the **PRINT** button until the beeping stops to confirm the selection and enter the 'setup formula' menu.



3. Enter the name of the formula (it can be a series of numbers or letters, max 20 characters) using the **MENU** or **CAL** buttons to scroll all of the available characters, and the **TARE** button to pass to the next character. To select the uppercase or lowercase character, press and hold the **MENU** button until the beeping stops.

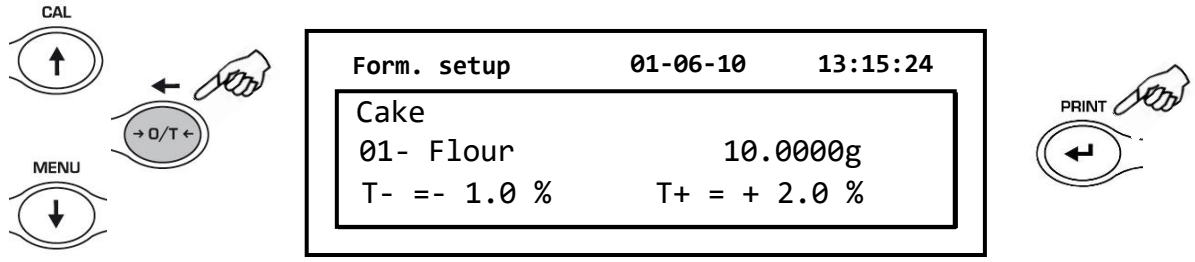


4. Press the **PRINT** button to confirm.



5. Enter the name of the first component (it can be a series of numbers or letters, max 11 characters) using the **MENU** or **CAL** buttons to scroll through the available characters.

6. Then press the **PRINT** button to confirm and save the value.



7. Now enter the quantity of the component using the **MENU** or **CAL** buttons to increase or decrease the value while pressing the **O/T** button to pass to the next value and the **PRINT** button to pass to the next parameter
8. Now enter the negative tolerance and press **PRINT** button to pass next parameter
9. Now enter the positive tolerance.

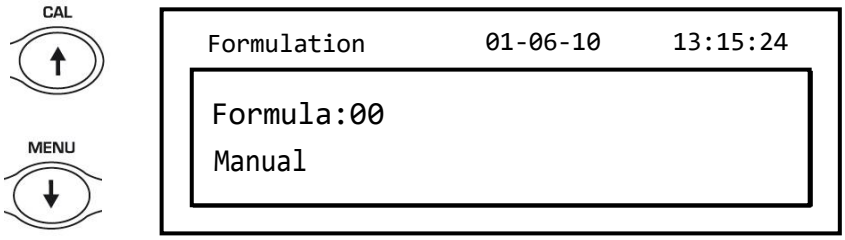
10. Then press the **PRINT** button to confirm and save the value.

11. Repeat the operation described from point 5 to point 10 to enter all of the desired components up to a maximum of 20.

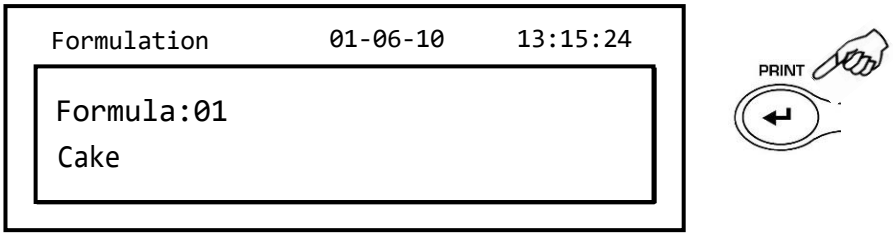
12. After having entered all of the desired components press the **ON/OFF** button to exit from the formula saving procedure.

11.3.3 Formula recall

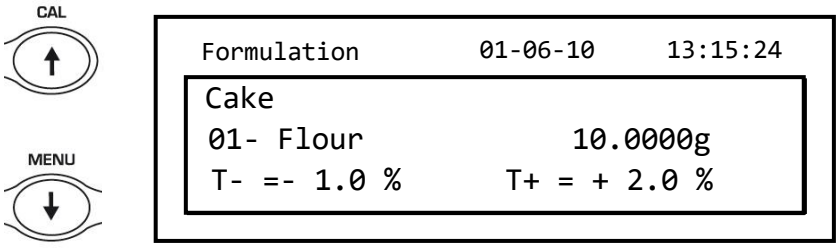
1. Select the formulation program as described in paragraph 10.
   The following screen will be shown on the display:



2. Choose the name of the formula (previously saved) using the **CAL** and **MENU** keys to scroll through the various formulas inserted.

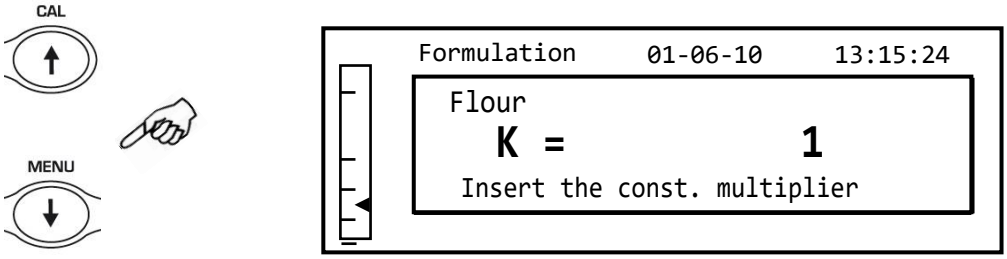


3. Then press the **PRINT** button to confirm the selection.



4. It will now be possible to display the various components and the relative quantities of the selected formula using the **MENU** and **CAL** buttons.

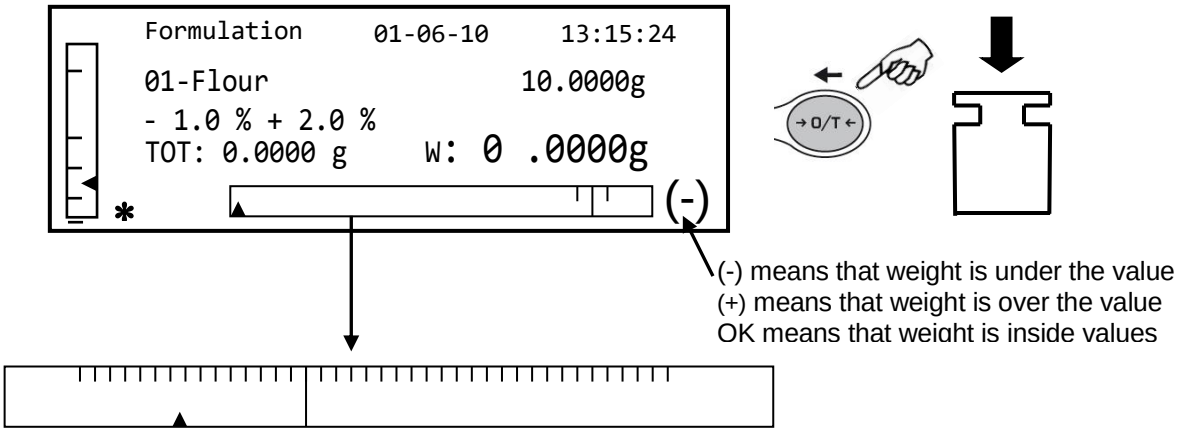
5. Press the **PRINT** button again to insert the constant multiplier.



6. Insert now the multiplicative constant K to determine the desired amount of product.Use the **MENU** or **CAL** buttons to increase or decrease the value.

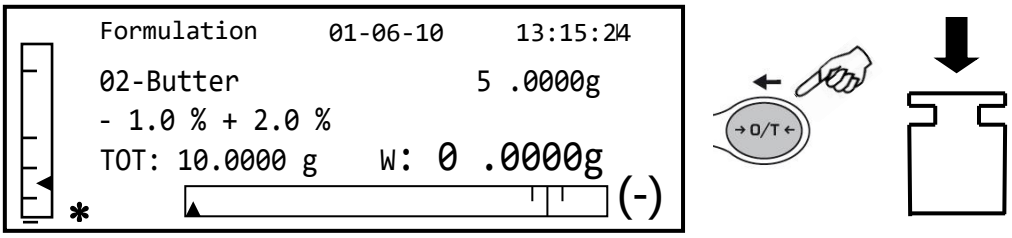
Example: if the entered formula is for 100g of product, inserting K = 2 the values of all components will be recalculated to obtain a total amount of product equal to 200g.

7. Press the **PRINT** button again to begin weighing the various components.If necessary, carry out the tare operation before measuring out the quantity of component indicated at the top right of the display



To facilitate the dosing operation, when the value of the component is approaching the threshold of the acceptable value, the dosing bar will automatically zoom.

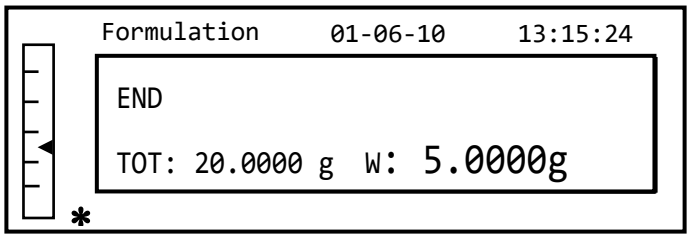
8. Then press the **PRINT** button to pass to the next component.



9. If necessary, carry out the tare operation before measuring out the quantity of component indicated at the top right of the display.

10. Then press the **PRINT** button to pass to the next component.

11. Repeat the procedure until the last component, after which the weights of the single components measured and the total weight will be printed if the instrument is equipped with a printer. The display will show the following screen:



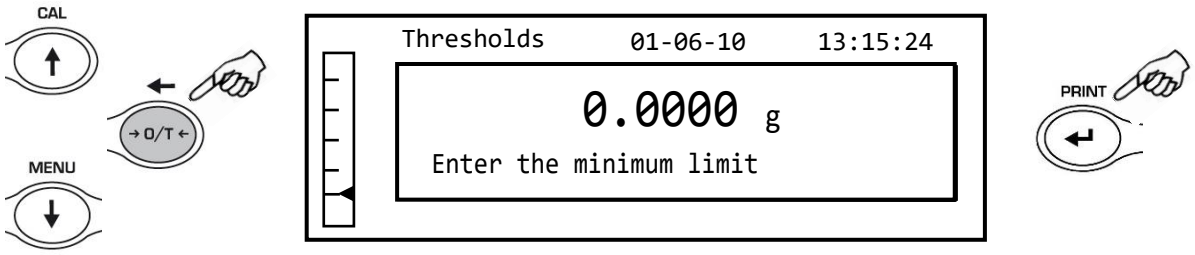
12. To exit from the screen and carry out a new formulation, press the **ON/OFF** button once. To exit from the program and return to the weighing screen, press the **ON/OFF** button two consecutive times.

To interrupt and exit from the formulation function at any time, press the ON/OFF button.

11.4 Max-Min thresholds function.

The thresholds function allows you to determine if the weight loaded on the plate is above or below two thresholds pre-set by the user.

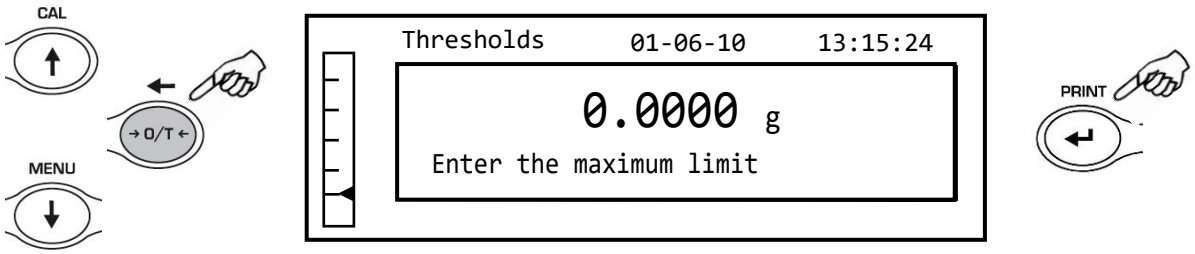
1. Select the thresholds function as described in paragraph 10.
   The following screen will be shown on the display:



2. Enter the MINIMUM limit value by using the **CAL** and **MENU** buttons to increase and decrease the value, while pressing the **O/T** button to pass to the next number. During the entering phase, prolonged pressure on the **O/T** button allows you to delete the entered value.

3. Then press the **PRINT** button to confirm. The entered value will remain in memory until the balance is turned off.

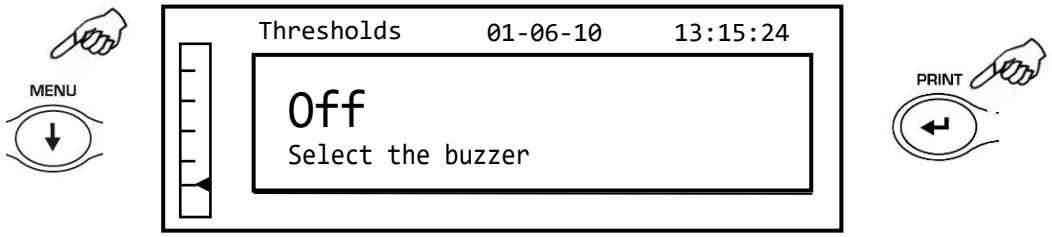
4. The following screen will then be displayed.



5. Now insert the MAXIMUM limit using the same procedure described for the insertion of the MINIMUM limit.

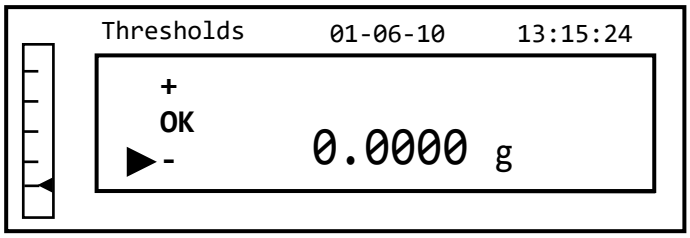
6. Then press the **PRINT** button to confirm. The entered value will remain in memory until the balance is turned off.

7. The following screen will then be displayed.



8. Through the **MENU** key, select the activation or not of the acoustic signal when the weight is within the two set limits. Then confirm the selection by pressing the **ENTER** button.

9. If the thresholds have been inserted correctly, the balance will return to weighing mode with an indication of the threshold status (**+** MAX threshold, **-** MIN threshold, **OK** within the two limits sets).



NOTE: If the values have not been set correctly, the word ERROR 07 will be displayed.

The thresholds function has three operating modes.

11.4.1 With both the limits set

This mode allows to identify an acceptance range, inserting a lower limit and an upper limit, in which the value of weight is considered ok, identified by the “OK” symbol that is visualized on the display together with the acoustic signal, if activated. When the weight is under the value of the lower limit set, the symbol “L” is visualized on display, while if the value is over the upper limit set, the symbol “H” is visualized on display.

11.4.2 With only the lower limit set

When only the lower limit is set and the upper limit is left to zero, the weight is considered ok each time the value of weight is over the lower limit set, identified by the “OK” symbol that is visualized on the display together with the acoustic signal, if activated. When the weight is under the value of the lower limit set, the symbol “L” is visualized on display.

11.4.3 With only the upper limit set

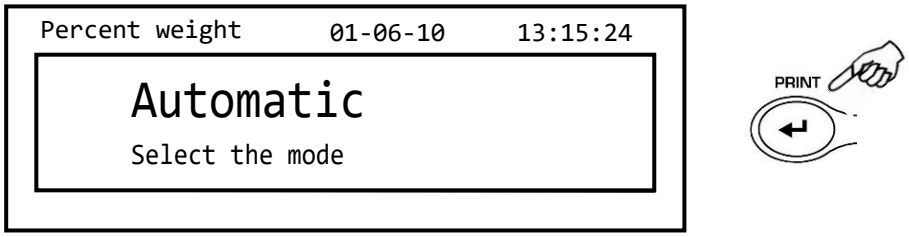
When only the upper limit is set and the lower limit is left to zero, the weight is considered ok each time the value of weight is under the upper limit set, identified by the “OK” symbol that is visualized on the display together with the acoustic signal, if activated. When the weight is over the value of the upper limit set, the symbol “H” is visualized on display.

11.5 Percentage weighing function

This function allows you to read the weight as a percentage of a reference weight. The reference weight is assumed as the 100% value (factory setting).
There are two modes for the acquisition of the reference weight – an automatic one (with reference weight), and a manual one (with the manual entry of the value of the reference weight).

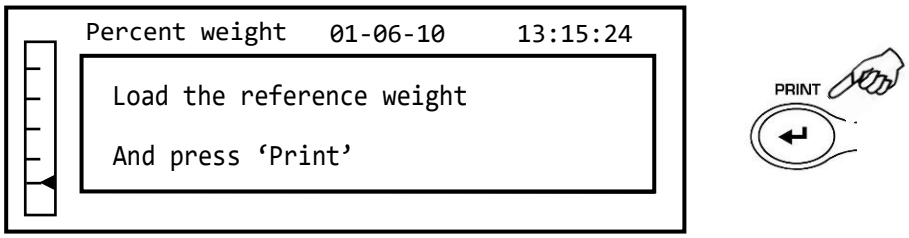
11.5.1 Automatic mode with reference weight

1. Select the percentage weighing function as described in paragraph 10.
   The following screen will be shown on the display:

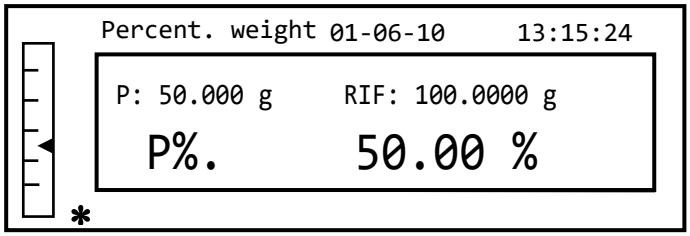


2. Confirm automatic mode by pressing the **PRINT** button.

3. The tare will be carried out and you will be asked to load the reference weight on the plate.



4. Load the reference weight on the plate and then press the **PRINT** button; the word **"Wait"** will be shown. Once the weight is acquired, a screen with an indication of the weight loaded, reference weight, and percentage weight will be shown.



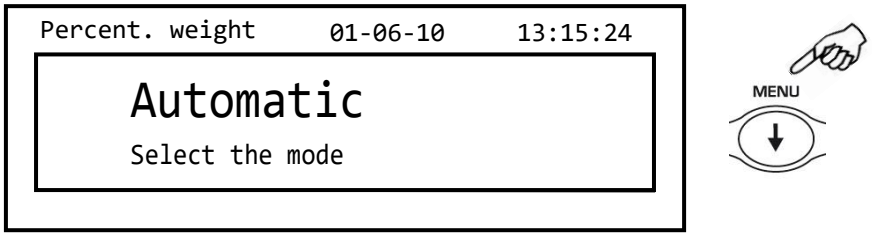
5. Now remove the reference weight, load the sample and read the percentage weight.

6. Press the **ON/OFF** button to exit from the percentage weighing function.

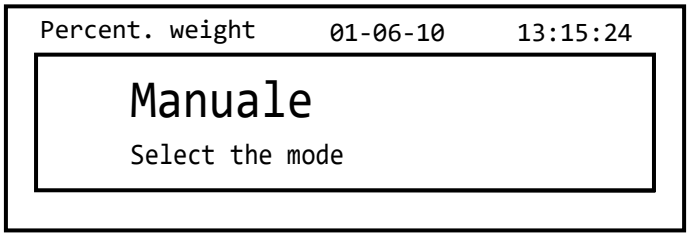
NOTE: If the reference weight entered is less than 10 displayed digits, the word ERROR 07 will be shown.

11.5.2 Mode with manual insertion of the reference weight.

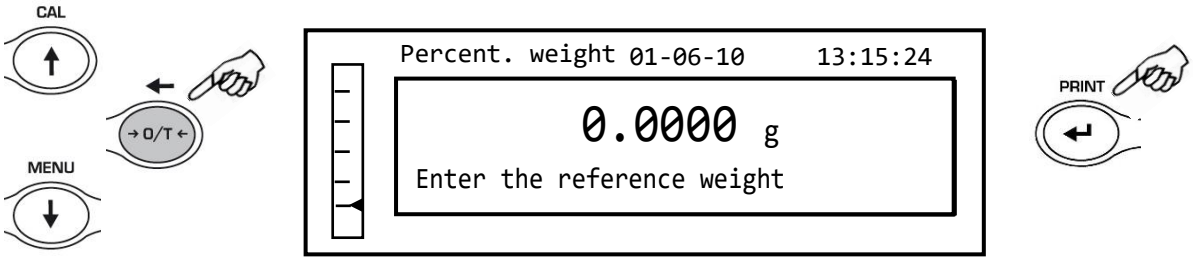
1. Select the percentage weight function as described in paragraph 10.
   The following screen will be shown on the display:



2. Press the **MENU** button to select manual mode

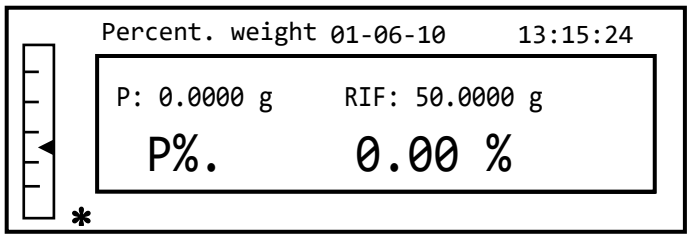


3. Confirm manual mode by pressing the **PRINT** button.



4. You can now enter the reference weight value, using the **CAL** and **MENU** keys to increase and decrease the value, while pressing the **O/T** button to pass to the next value. During the entry phase, holding down the **O/T** button allows you to delete the value entered. The value entered will remain in the memory until the balance is turned off. It is also possible to enter the value using the optional alphanumeric keypad.

5. After having inserted the desired reference weight value, press the **ENTER** key.



6. Now load the sample and read the percentage value.

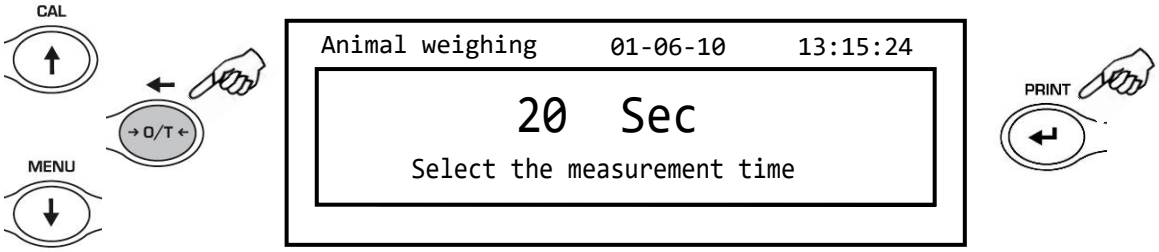
7. Press the **ON/OFF** button exit from the percentage weighing function.

NOTE: If the reference weight entered is less than 10 displayed digits, the word ERROR 07 will be shown.

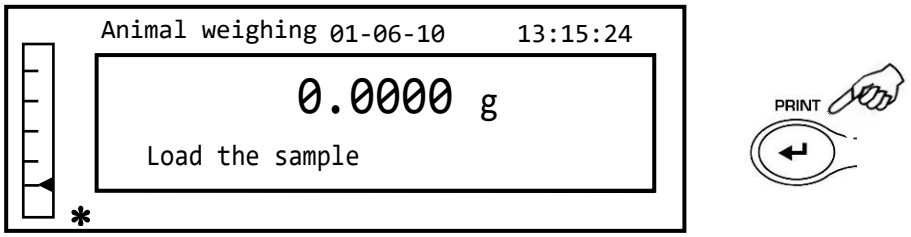
11.6 Animal weighing function

Thus function allows you to acquire an averaged weight of moving objects or animals for a settable period of time.

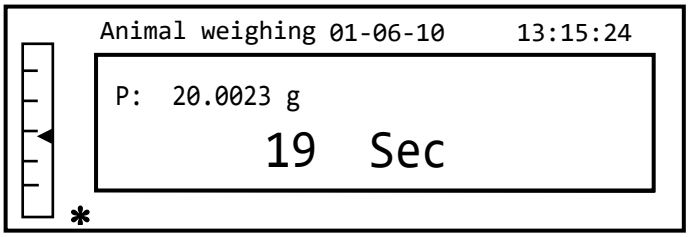
1. Select the animal weighing function as described in paragraph 10.
   The following screen will be shown on the display:



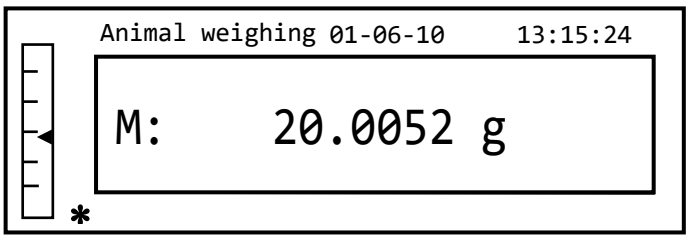
2. Set the desired time from 5 to 90 seonds using the **MENU** key to decrease and **CAL** to increase. Then confirm by pressing the **PRINT** button.



3. Load the sample to be weighed on the plate and press the **PRINT** button; the value of the current weight and the set sampling countdown time will be displayed.



4. Once acquired, the weight will be shown on the display with an indication of the average weight detected.

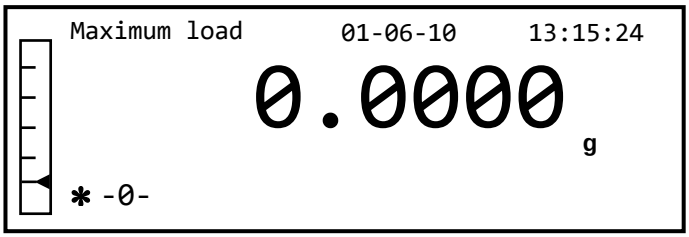


5. Press the **ON/OFF** button once to carry out another measurement, or twice to exit from the function.

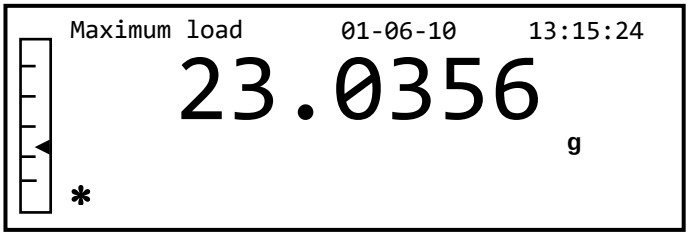
11.7 Maximum load function

The “maximum load” function allows you to measure the maximum breakage load of a solid.

1. Select the maximum load function as described in paragraph 10.
   A tare will automatically be carried out and the following screen will be shown on the display with an indication of the maximum load function at the top left:



2. The breakage weight can now be detected.



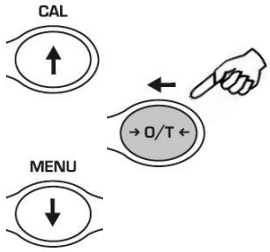
3. Press the **TARE** button to carry out another measurement.

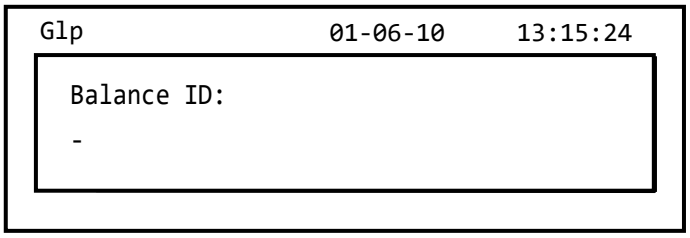
4. Press the **ON/OFF** button to exit from the maximum load function.

11.8 GLP function (Good Laboratory Practices)

The “GLP” function allows you to save the identifying parameters of the instrument and operator to be able to print them along with the value of the test results.

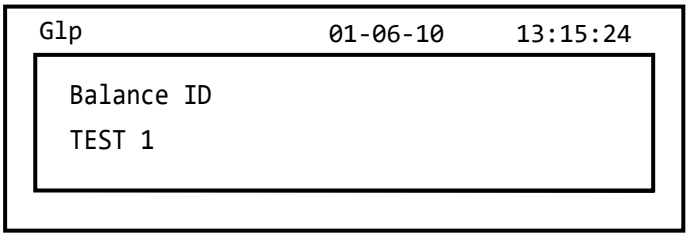
1. Select the GLP function as described in paragraph 10.
   The following screen will be shown:

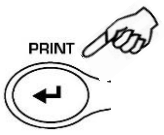




2. Enter the balance ID (it can be a series of numbers or letters, max 18 characters) using the **MENU** and **CAL** buttons to scroll through all of the available characters. To select uppercase or lowercase characters, press and hold the **MENU** button until the beeping stops.

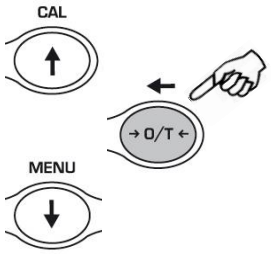
Note: It is also possible to set the value by using the optional alphanumeric keypad.

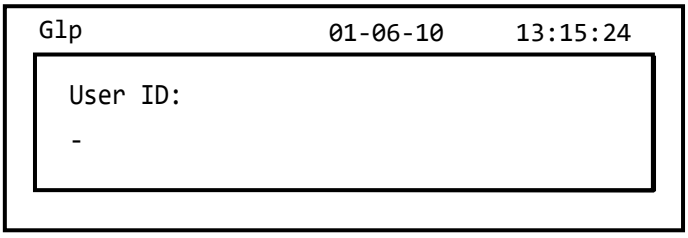




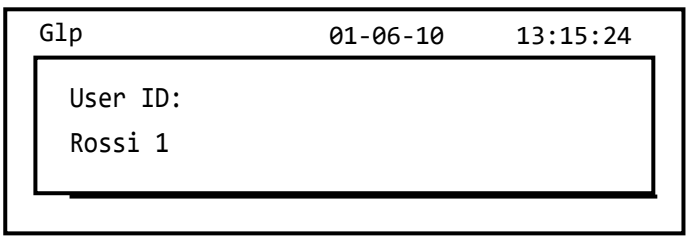
3. Enter the user ID (it can be a series of numbers or letters, max 18 characters) using the **MENU** and **CAL** buttons to scroll through all of the available characters.

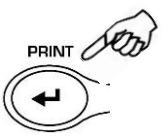
Note: It is also possible to set the value by using the optional alphanumeric keypad.





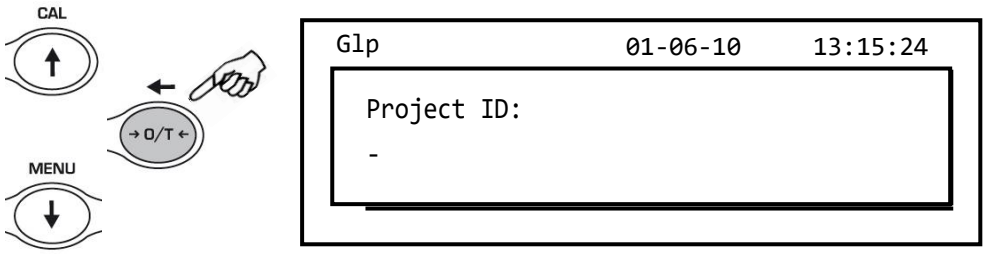
4. Confirm by pressing the **PRINT** button.



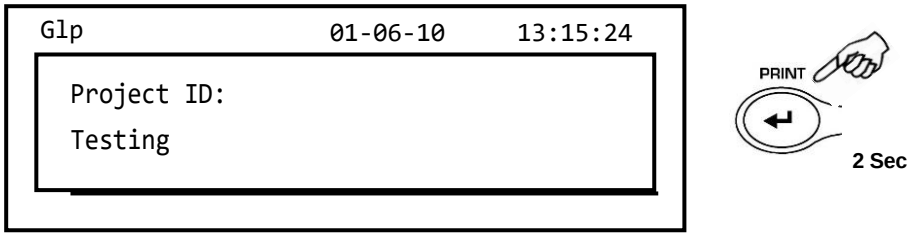


5. Enter the project identifier (it can be a series of numbers or letters, max 18 characters) using the **MENU** and **CAL** buttons to scroll through all of the available characters.

Note: It is also possible to set the value by using the optional alphanumeric keypad.



6. Then confirm all of the data entered by pressing and holding the **PRINT** button until the beeping stops.



7. The balance will automatically return to the weighing screen.

12 RS232 Interface features

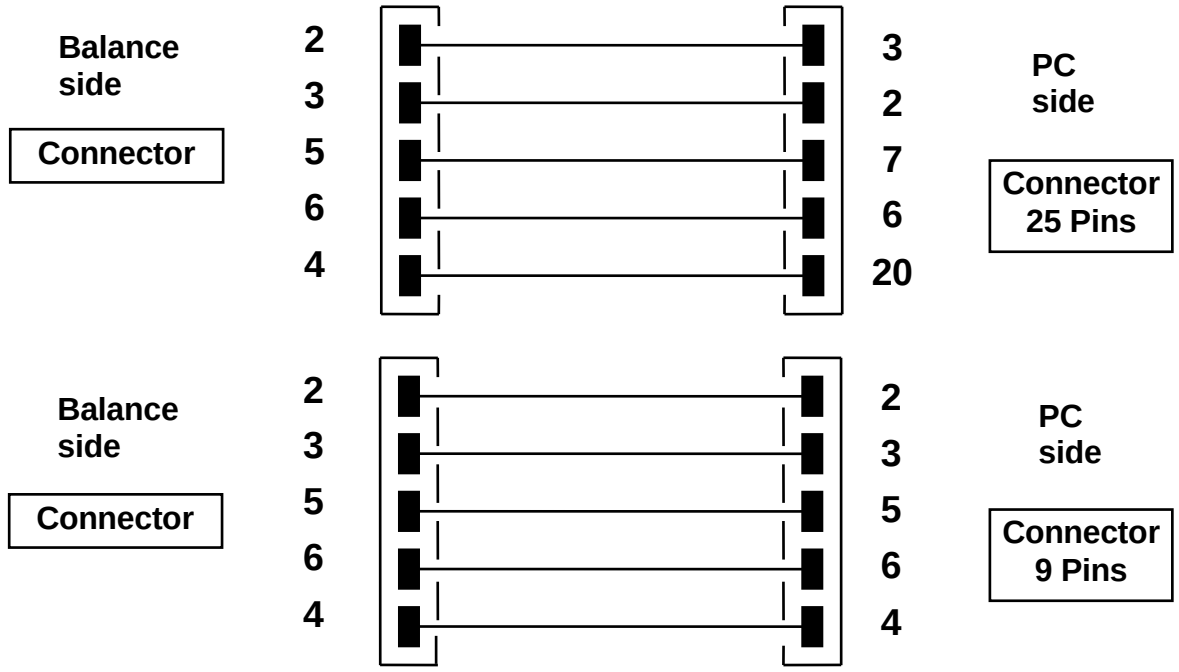
12.1 General features

The balance transmits the value visualized on the display following serial RS232C standard, allowing to print the value of weight to a PC monitor or to a serial printer. In the case of connection to a PC, it will be possible to select the transmission in continuous mode or transmission at user command through pressing of the PRINT button. The balance is also capable of receiving commands, always through the standard RS232C, that allow performing all the functions available through the keyboard of PC itself. The speed of transmission and reception can be selected, as described previously, to 1200, 2400, 4800, e 9600 baud. The character format is of 8 bit preceded by one bit of start and followed by a bit of stop. Parity is not considered.

12.2 Map of connector

12.3 Connection of the Balance to computer

To receive/transmit data, link the connector of the balance to the serial port of your Personal Computer as shown below:



There are three ways of transmission in which the Balance and the computer can be interfaced:

- Continuous transmission of weight data (continuous mode must be set from the menu as explained in the paragraph 10.2).
- On demand transmission of weight data (on demand mode must be set from the menu as explained in the paragraph 10.2).
- On demand transmission with GLP of weight data (on demand mode with GLP must be set from the menu as explained in the paragraph 10.2).

In all the modes it is possible to execute all the balance's functions directly from the computer's keyboard, transmitting to balance the ASCII codes as shown in the table below.

CODE	1st FUNCTION (SINGLE PRESS)
"T" = H54	TARE
"C" = H43	CALIBRATION
"E" = H45	ENTER
"M" = H4D	MENU
"O" = H4F	ON/OFF

CODICE	2nd FUNCTION (PROLONGED PRESS)
"t" = H74	TARE
"c" = H63	CALIBRATION
"e" = H65	ENTER
"m" = H6D	MENU
"o" = H6F	ON/OFF

12.3.1 Continuous Transmission mode

String transmitted is composed by the following 14 characters:

- First character: weight sign (blank or -)
- Second to ninth character: weight or other data
- Tenth to twelfth character: weight unit symbol
- thirteenth character: stability indicator
- fourteenth character: carriage return
- fifteenth character: line feed

Eventual non-significative zero are put as spaces.

In the following table the various transmission formats are shown:

Weight mode (valid for both continuous and on demand transmission)

1°	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°
Sign	weight								measure unit			Stability	CR	LF

12.3.2 On demand transmission mode

When in on demand mode, the transmitted data to computer do not include only informations of the weight value but also date/time and other informations that depend on the function you're currently using are transmitted to computer

Below are shown the data transmitted in each situation possible:

WEIGHT:

03-04-11 10:13:44

Weight: 0.00 g

PIECE COUNTING:

03-04-11 10:49:28

Pcs.: 10
Weight: 100.02 g
MPW: 10.00 g

DENSITY:

03-04-11 10:51:15
---
d: 1.4504 g/cm3

FORMULATION:

03-04-11 10:54:57

Manual
1. 31.05 g
2. 100.02 g
3. 26.89 g

T = 157.96 g

NOTE: To transmit the print of total of weights, press and keep pressed the PRINT button

---

THRESHOLDS:

Value under threshold	Value inside thresholds	Value over threshold
---	---	---
03-04-11 11:02:19	03-04-11 11:01:50	03-04-11 11:01:50
---	---	---
Lim.1 : 10.00 g	Lim.1 : 10.00 g	Lim.1 : 10.00 g
Lim.2 : 100.00 g	Lim.2 : 100.00 g	Lim.2 : 100.00 g
Weight: -0.01 g	Weight: 31.08 g	Weight: 131.10 g
TEST: KO! ---	TEST: OK!	TEST: KO! +++

PERCENTUAL WEIGHT

03-04-11 11:58:39

Perc. 100.0 %
Weight: 18.69 g
Refer.: 18.69 g

ANIMAL WEIGHING:

03-04-11 12:01:06

Time = 20 Sec
M: 56.53 g

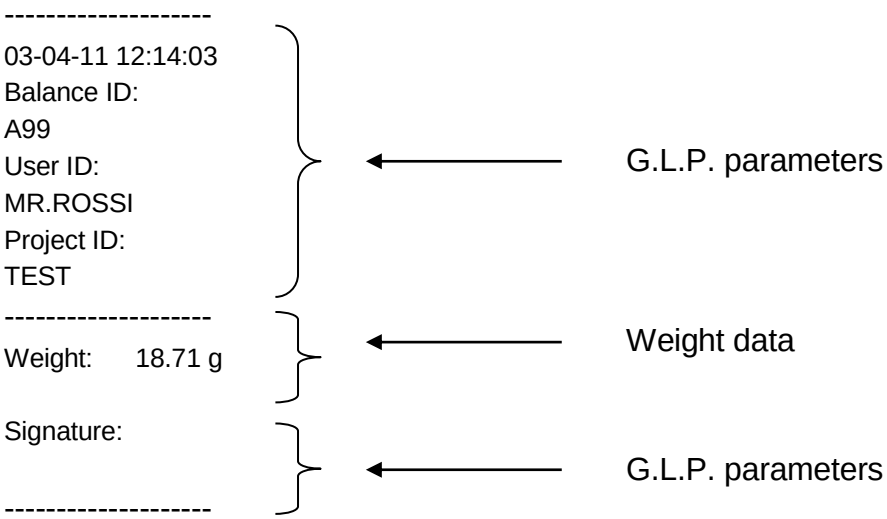
MAXIMUM LOAD:

03-04-11 12:01:57

Max.: 2.76 g

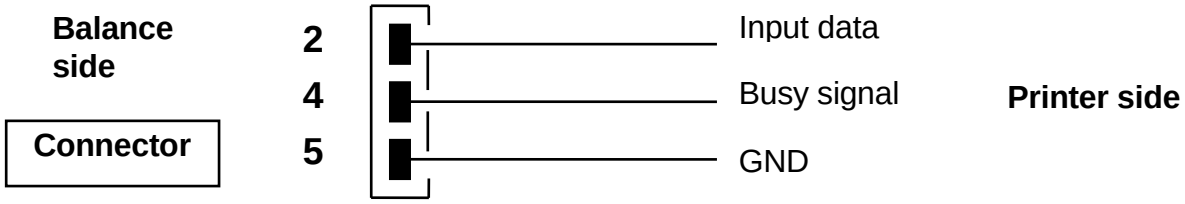
12.3.3 On demand transmission with G.L.P.

In the on demand transmission with G.L.P., the data transmitted to computer are the same as described as in the on demand transmission without G.L.P. mode but with the add of G.L.P. parameters before of each transmission, as described below:



12.4 Connection of balance with serial printer

It is possible to connect the balance to a printing peripherical.
To print the weight, connect the connector of the balance to the serial printer as shown in the scheme below:



Here you can find description of the several modes of printing that can be selected:

- Print of weight data with a generic serial printer (from the menu, set the generic printing mode as described in the paragraph 10.2 and manage the busy signal).
- Print of weight data together with GLP indications with generic serial printer (from the menu, set the generic printing-GLP mode as described in the paragraph 10.2 and manage the busy signal)
- Print of weight data with printer model TLP50 (from the menu, set the printer TLP mode as described in the paragraph 10.2).
- Print of weight data together with GLP indications with printer model TLP50 (from the menu, set the printer TLP - GLP mode as described in the paragraph 10.2).

Note: In all different printing modes just described, if the weight is not stable during transmission of data to printer, an acoustic signal is emitted and ERR05 is displayed and weight is not printed.

12.4.1 PRINT FORMATS

Here are described the different types of print, depending on the print mode and on the function selected:

Generic printing or TLP 50 printer

Weighing mode:

```
--------------------
03-04-11 10:13:44
--------------------
Weight:      0.00 g
```

Piece counting:

```
--------------------
03-04-11 10:49:28
--------------------
Pcs.:         10
Weight:    100.02 g
MPW:       10.00 g
```

Density:

03-04-11 10:51:15

---

d: 1.4504 g/cm3

Formulation:

03-04-11 10:54:57

Manual

1. 31.05 g
2. 100.02 g
3. 26.89 g

NOTE: To transmit the print of total of weights, press and keep pressed the PRINT button

T = 157.96 g

Thresolds:

Value under threshold	Value inside thresolds	Value over threshold
---	---	---
03-04-11 11:02:19	03-04-11 11:01:50	03-04-11 11:01:50
---	---	---
Lim.1 : 10.00 g	Lim.1 : 10.00 g	Lim.1 : 10.00 g
Lim.2 : 100.00 g	Lim.2 : 100.00 g	Lim.2 : 100.00 g
Weight: -0.01 g	Weight: 31.08 g	Weight: 131.10 g
TEST: KO! ---	TEST: OK!	TEST: KO! +++

Percentual weight:

03-04-11 11:58:39

Perc. 100.0 %
Weight: 18.69 g
Refer.: 18.69 g

Pesata animali:

03-04-11 12:01:06

Time = 20 Sec
M: 56.53 g

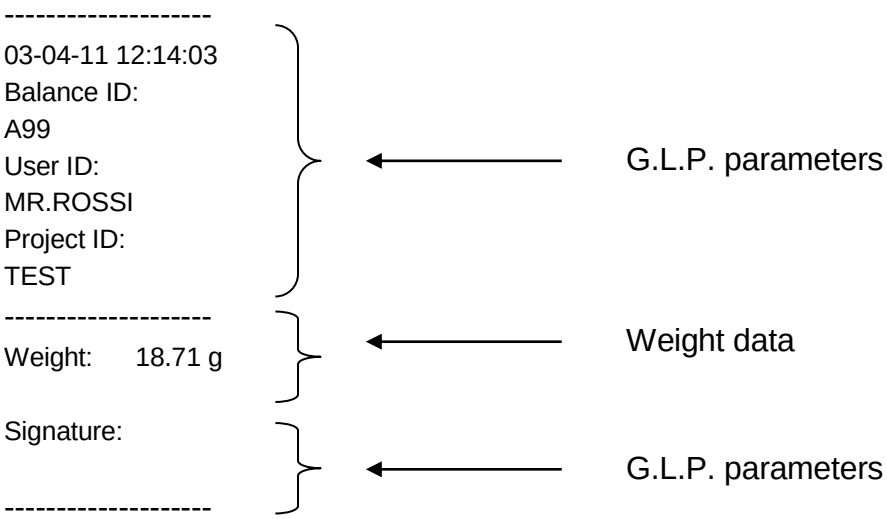
Maximum load:

03-04-11 12:01:57

Max.: 2.76 g

12.4.2 Generic Printer or TLP 50 printer with G.L.P.

In the print mode with G.L.P. the printed data are the same as shown in the print mode without G.L.P. but with the add of G.L.P. paramters as shown below:



13 Error codes

ERROR MESSAGE ON DISPLAY	MEANING	POSSIBLE SOLUTIONS
ERR01	Weight not stable after operation of tare	Protect the balance from air flows or from vibrations of the working table
ERR02	impossible to start the calibration due to instability of the balance	Protect the balance from air flows or from vibrations of the working table.
ERR03	calibration weight not correct or balance unstable	Calibrate with correct weight or protect the balance from environment disturbs. **In models with internal calibration** remove the screw in the left lower part of the balance (see par5)
ERR04	weight of samples for the piececounting function not adequate or unstable	Select a bigger number of samples or protect the balance from vibrations.
ERR05	impossible to print because of weight unstable	Protect the balance from environment disturbs
ERR06	Weight cannot get stable in density mode	Protect the balance from environment disturbs
ERR07	Weight cannot get stable in percentual weighing mode	Protect the balance from environment disturbs
ERR08	Anomaly on autocalibration motor	Contact service staff
ERR09	Weight cannot get stable in formulation mode	Protect the balance from environment disturbs
ERR10	Weight of component out of tollerance in formulation mode	Reduce quantity
ERR F	Flash memory damaged	Ask assistance to authorized service staff
“UNLOAD”	weight loaded on the pan or pan not positioned properly	Remove the weight from the pan or position properly the pan and underpan.
“CAL But”:	the balance requires to be re-calibrated	Unload weights, if any, on the pan, and press the CAL button
	Over-range condition	Unload the weights loaded on the pan
	Under-range condition	Place properly pan and underpan

14 Maintenance and care

Regular maintenance of yours balance guarantee accurate measurements.

- **Cleaning**
  Before cleaning the balance unplug the power supply of the balance from the voltage supply of your room. Do not use aggressive cleaning product (as solvents or similar), use a humid towel with soft detergent, Avoid liquids to go inside the instrument during the cleaning. Wipe the balance with a soft towel. Parts of samples or powder can be removed using a brush or vacuum cleaner.

- **Safety checks**
  Safety of the instrument is no more guaranteed when:
  -balance power supply is clearly damaged
  -balance power supply is not working anymore
  -balance power supply is stored for long time in hard environment conditions.
  In these instances refer to the assistance centre where specialized technician will make reparations to bring back the instrument in the safety conditions eventually.

15 Warranty

- Duration of warranty is of 24 months from the date of purchase shown in the invoice concerning the product or by delivery note.

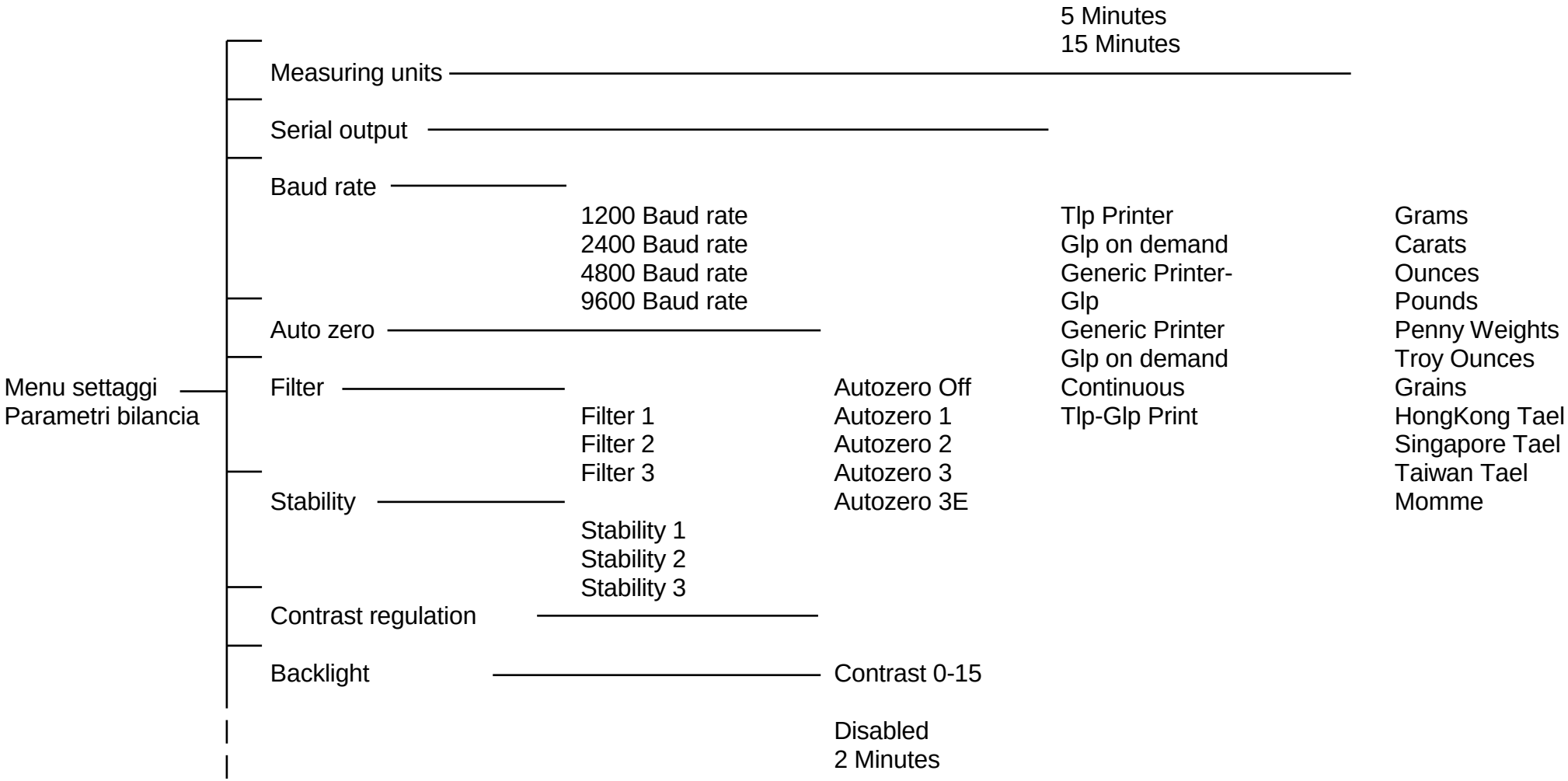
- Warranty covers all parts resulting defective at the origin. It does not cover mechanical or electronic parts damaged by wrong installation, tampering or incorrect use.

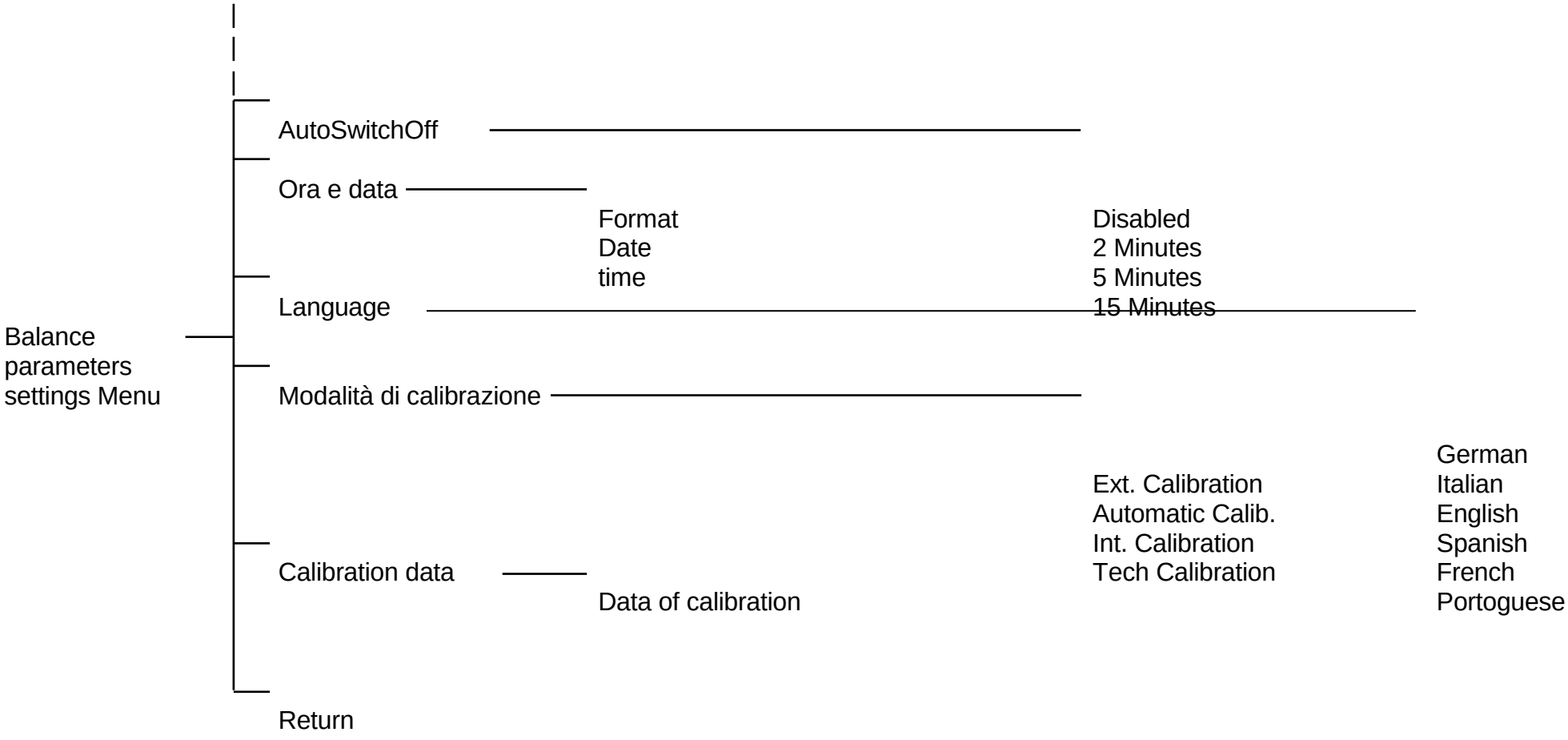
- Warranty does not cover damages caused by impacts, balance drops or drop of objects on weighing pan.

- Shipment to and from service centre is at customer charge.

16 Quick guide to balance paramters setup

- To enter the balance parameters setup menu, press and keep pressed the **MENU** button until the acoustic alarm gets mute.
- Use then the **MENU** button to go to next parameter, use the **CAL** button to go to previous and the **PRINT** button to confirm the choice.
- To escape from menu, press and keep pressed the **MENU** button until the acoustic alarm gets mute**.**




Balance parameters settings Menu
AutoSwitchOff
Disabled
2 Minutes
5 Minutes
15 Minutes
Ora e data
Format
Date
time
Language
German
Italian
English
Spanish
French
Portoguese
Modalità di calibrazione
Ext. Calibration
Automatic Calib.
Int. Calibration
Tech Calibration
Calibration data
Data of calibration
Return

17 Balance Technical charactheristics

All the models listed are only for internal use. Maximum altitude using limit: 4000m. Pollution level: 2. Over voltage category: II

Power supply provided:	INPUT: 230V ~ 50Hz o 115V ~ 60Hz, OUTPUT: 24V DC 1A, Max power absorbed 13.2VA-
Enviroment conditions adaption:	Filters selection
Autozero:	Selectable from Menu
Serial output:	RS232C
Operating temperature:	+5°C - +35°C

18 Warranty

- Duration of warranty is of 60 months from the date of purchase shown in the invoice concerning the product or by delivery note.
- Warranty covers all parts resulting defective at the origin. It does not cover mechanical or electronic parts damaged by wrong installation, tampering or incorrect use.
- Warranty does not cover damages caused by impacts, balance drops or drop of objects on weighing pan.
- Shipment to and from service centre is at customer charge.

19 Storage conditions

- **Storage Temperature** +5 °C…+40°C
- **Storage Humidity** 45% - 75%.
- **Keep balance packing** in case of balance return for assistance, remove all cables and accessories to prevent damages.
- **Do not expose unnecessarily** the balance at extreme temperatures and humidity, and avoid hard impacts.

20 Equipment disposal

This equipment is marked with the crossed out wheeled bin symbol to indicate that this equipment must not be disposed of with unsorted waste.
Instead it's your responsibility to correctly dispose of your equipment at lifecycle -end by handling it over to an authorized facility for separate collection and recycling. It's also your responsibility to decontaminate the equipment in case of biological, chemical and/or radiological contamination, so as to protect from health hazards the persons involved in the disposal and recycling of the equipment.
For more information about where you can drop off your waste of equipment, please contact your local dealer from whom you originally purchased this equipment.
By doing so, you will help to conserve natural and environmental resources and you will ensure that your equipment is recycled in a manner that protects human health.

Thank you

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